

# Improvement of glycosylation in insect cells with mammalian glycosyltransferases

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## Abstract

The *N*-glycans of recombinant glycoproteins expressed in insect cells mainly contain high mannose or tri-mannose structures, which are truncated forms of the sialylated *N*-glycans found in mammalian cells. Because asialylated glycoproteins have a shorter half-life in blood circulation, we investigated if sialylated therapeutic glycoprotein can be produced from insect cells by enhancing the *N*-glycosylation machinery of the cells. We co-expressed in two insect cell lines, Sf9 and Ea4, the human  $\alpha$ 1-antitrypsin (h $\alpha$ 1AT) protein with a series of key glycosyltransferases, including GlcNAc transferase II (GnT2),  $\beta$ 1,4-galactosyltransferase ( $\beta$ 14GT), and  $\alpha$ 2,6-sialyltransferase ( $\alpha$ 26ST) by a single recombinant baculovirus. We demonstrated that the enhancement of *N*-glycosylation is cell type-dependent and is more efficient in Ea4 than Sf9 cells. Glycan analysis indicated that sialylated h $\alpha$ 1AT proteins were produced in Ea4 insect cells expressing the above-mentioned exogenous glycosyltransferases. Therefore, our expression strategy may simplify the production of humanized therapeutic glycoproteins by improving the *N*-glycosylation pathway in specific insect cells, with an ensemble of exogenous glycosyltransferases in a single recombinant baculovirus.

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## 1. Introduction

The baculovirus-insect cell system is a popular and efficient eukaryotic expression system, in which overexpressed recombinant proteins are

correctly folded and post-translationally modified through phosphorylation and glycosylation. However, a major limitation regarding the production of therapeutic glycoproteins in the baculovirus-insect cell system is the lack of complex-type *N*-glycans, containing terminal sialic acid residues. Asialoglycoproteins, in blood circulation, usually have a shorter half-life due to the scavenging effect of the asialoglycoprotein receptor on hepatocytes. Therefore, the efficacy of therapeutic glycopro-

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teins will be severely reduced upon incomplete glycosylation.

In the mammalian *N*-glycosylation pathway, the pre-assembled Glc<sub>3</sub>Man<sub>9</sub>GlcNAc<sub>2</sub> oligosaccharides are first transferred onto nascent polypeptide chains within the endoplasmic reticulum. Subsequently, three glucose residues on the precursor oligosaccharide are trimmed off by glucosidases I and II and then one or two mannose residues are further trimmed off by  $\alpha$ 1,2-mannosidase. As glycoproteins enter the Golgi complex, mannosidases IA, IB, and perhaps, other class I  $\alpha$ -mannosidases remove the other two or three  $\alpha$ 1,2-linked mannose residues. The resulting Man<sub>5</sub>-GlcNAc<sub>2</sub> oligosaccharide is extended with a GlcNAc residue by the GlcNAc transferase I (GnT1) to produce the GlcNAcMan<sub>5</sub>GlcNAc<sub>2</sub> oligosaccharide from which two more mannose residues are further removed by the Golgi-specific  $\alpha$ -mannosidase II. The resulting GlcNAcMan<sub>3</sub>GlcNAc<sub>2</sub> oligosaccharide can then be converted to a sialylated complex-type *N*-glycan by a series of glycoltransferases, including GlcNAc transferase II (GnT2), galactosyltransferase (GT), and sialyltransferase (ST).

In contrast, most *N*-glycans of natural or recombinant glycoproteins expressed in lepidopteran insect cells contain high mannose, non-fucosylated or  $\alpha$ 1,6-fucosylated tri-mannose structures (Altmann et al., 1999; Kubelka et al., 1994). It is speculated that insect cells may lack or possess lower levels of enzymes essential for the elongation reactions leading to complex-type *N*-glycans. Nevertheless, several insect counterparts of the mammalian enzymes in the *N*-glycosylation pathway have been characterized. For instance, the insect  $\alpha$ 1,2-mannosidase and  $\alpha$ -mannosidase II have been isolated (Jarvis et al., 1997; Kavar et al., 1997) and the enzyme activities of GnT1 and 2 have been detected in four lepidopteran cell lines, including Sf9 (Altmann et al., 1993). In insect cells, after transfer of GlcNAc onto the Man<sub>5</sub>GlcNAc<sub>2</sub> oligosaccharide by GnT1, an  $\alpha$ -mannosidase II and a  $\beta$ -*N*-acetylglucosaminidase in the Golgi complex are involved in the removal of the mannose and GlcNAc residues to yield the trimannosyl core structure (Licari et al., 1993; Wagner et al., 1996a). Recently, an *Estigmena*

*acrea*-derived Ea4 cell line was established and had a more extensive glycosylation potential such that human interferon  $\gamma$  (INF- $\gamma$ ), when expressed in Ea4 cells, contained terminal GlcNAc residues (Ogonah et al., 1996). The more extensive glycosylation potential in Ea4 cells was attributed to the lack of  $\beta$ -*N*-acetylglucosaminidase activity (Wagner et al., 1996a).

Since the carbohydrate moieties of glycoproteins affect the biological activity, stability, immunogenicity, and pharmacokinetics of the glycoproteins, several approaches have been taken to improve *N*-glycosylation in insect cells. One approach is to express the target glycoprotein together with exogenous glycosyltransferases in the host cells. For instance, coinfection of Sf9 cells with a hemagglutinin (HA) recombinant baculovirus and a human GnT1 recombinant baculovirus increases the level of HA carrying terminal GlcNAc residues (Wagner et al., 1996b). Alternatively, expression of the bovine  $\beta$ 14GT driven by the immediately early gene *ie1* promoter and hr5 enhancer has been used to modify the *N*-glycosylation pathway in Sf9 cells, producing more extensively processed *N*-glycans (Jarvis and Finn, 1996). Another approach is to establish genetically transformed cell lines that stably express exogenous glycosyltransferases (Jarvis et al., 1998). For instance, a  $\beta$ 14GT-expressing Sf9 cell line, Sf $\beta$ 4GalT, when infected with a human tissue plasminogen activator (tPA) recombinant baculovirus, produces  $\beta$ 1,4-galactosylated tPA (Hollister et al., 1998).

Recently, several studies have further demonstrated the production of terminally sialylated glycoproteins in insect cells with the aid of heterologous  $\beta$ 14GT and  $\alpha$ 26ST. In one study, baculoviral expression vectors were designed to co-express  $\beta$ 14GT and  $\alpha$ 26ST in insect cells under the control of the *ie1* promoter and hr5 enhancer such that the major structural glycoprotein, gp64, of the derived recombinant baculovirus was sialylated in insect cells (Jarvis et al., 2001). In other studies, stable insect cell lines expressing  $\beta$ 14GT and  $\alpha$ 26ST were established and were also able to produce sialylated gp64 after infection with baculovirus (Hollister and Jarvis, 2001; Breitbach and Jarvis, 2001). Due to temporal and spacial trim-

ming and elongation enzymes being involved in the insect *N*-glycosylation pathway, these studies indicated that the insect *N*-glycosylation pathway may be directed to terminal sialylation by supplementation of the relevant elongation glycosyltransferases.

In our production of sialylated therapeutic glycoproteins, we avoided labor-intensive efforts in establishing new insect cell lines and used instead a quadruple expression vector (Belyaev and Roy, 1993) to construct an expression cassette for simultaneous expression in insect cells of the human  $\alpha$ 1-antitrypsin (h $\alpha$ 1AT) and three key glycosyltransferases GnT2,  $\beta$ 14GT, and  $\alpha$ 26ST from the mammalian biosynthetic pathway for complex-type *N*-glycans. Theoretically, these enzymes should be sufficient to produce biantennary sialylated *N*-glycans in the Ea4 cell line, because in this cell line the activity of GnT1 is not counteracted by  $\beta$ -*N*-acetylglucosaminidase (Wagner et al., 1996a). In this report, we demonstrate that production of sialylated h $\alpha$ 1AT glycoproteins can be achieved by simultaneous expression of the three glycosyltransferases and h $\alpha$ 1AT in Ea4 cells, but not in Sf9 cells, by a single recombinant baculovirus. Our results potentially provide a new tool for the production of humanized therapeutic glycoproteins in insect cells.

## 2. Materials and methods

### 2.1. Insect cells and cell culture

Sf9 and Ea4 cells were maintained in serum free medium, Sf-900II SFM (GIBCO BRL, Rockville, MD) supplemented with 0.125  $\mu$ g ml<sup>-1</sup> of amphotericin B, 50  $\mu$ g ml<sup>-1</sup> of streptomycin, and 50 U ml<sup>-1</sup> of penicillin as suspension cultures at 28 °C. The Sf9 cells were maintained at densities between 0.5 and 3.0  $\times 10^6$  cells ml<sup>-1</sup>. The Ea4 cells were maintained at densities between 0.2 and 2.0  $\times 10^6$  cells ml<sup>-1</sup>.

### 2.2. Construction of recombinant baculoviruses

The pAcAB4 transfer vector (Pharmlingen, San Diego, CA), which contains two *p10* and two

*polyhedrin* promoters, was used for transfer constructs in this study. For simplicity, we denoted the duplicated promoters as left and right promoters. The h $\alpha$ 1AT cDNA was inserted into the left *p10* promoter. The resulting construct was named pAT. The pATGTGnT226ST construct was generated by inserting human GnT2,  $\beta$ 14GT, and  $\alpha$ 26ST cDNAs downstream of the left *polyhedrin*, right *p10*, and right *polyhedrin* promoters in the pAT plasmid, respectively (Fig. 1A).

Generation of the recombinant baculovirus was performed by co-transfecting the transfer construct DNA and the *Bsu*36I-digested *Autographa californica* multicapsid nuclear polyhedrosis virus (AcMNPV) DNA into Sf9 cells. Recombinant viruses were isolated by plaque assay and amplified in Sf9 cells. Positive clones were identified by PCR screening of the genomic DNA prepared from Sf9 cells infected with candidate baculovirus clones. The positive clones, BacAT and BacATgng26, derived from pAT and pATGTGnT226ST plasmids, respectively, were further plaque-purified twice, amplified, and used in this study.

Primer sequences used in PCR screens are as follows: For BacAT, the h $\alpha$ 1AT: GAGGCCA-TACCCATGTC and GATTCGCTCTAACA-TACCACC. For BacATgng26, the h $\alpha$ 1AT: ATTCCGGAGGCTCAGAT and TAAGCTGG-CAGACCTTC; the GnT2: GTGC-CCAAATTGAGTCA and GATTCGCTCTAA-CATACCACC; the  $\beta$ 14GT: AGAGGCA-TGTCTATATCTCGCCCAA and ATAACAGC-CATTGTAATGAGACGCA; the  $\alpha$ 26ST: CAGGTGTGGAACAAGGA and AGTTCAT-CAGGCGAATGG.

### 2.3. RT-PCR

Sf9 cells in 60-mm culture plate were infected with BacATgng26 for 72 h. Total RNA was prepared with a commercial kit (Qiagen, Valencia, CA) and treated with DNase I to remove contaminated genomic DNA. First-strand cDNA was prepared from 5  $\mu$ g of total RNA with random hexadeoxynucleotides, according to the manufacturer's instructions (Amersham Pharmacia Biotech, Piscataway, NJ). Primer sequences for PCR

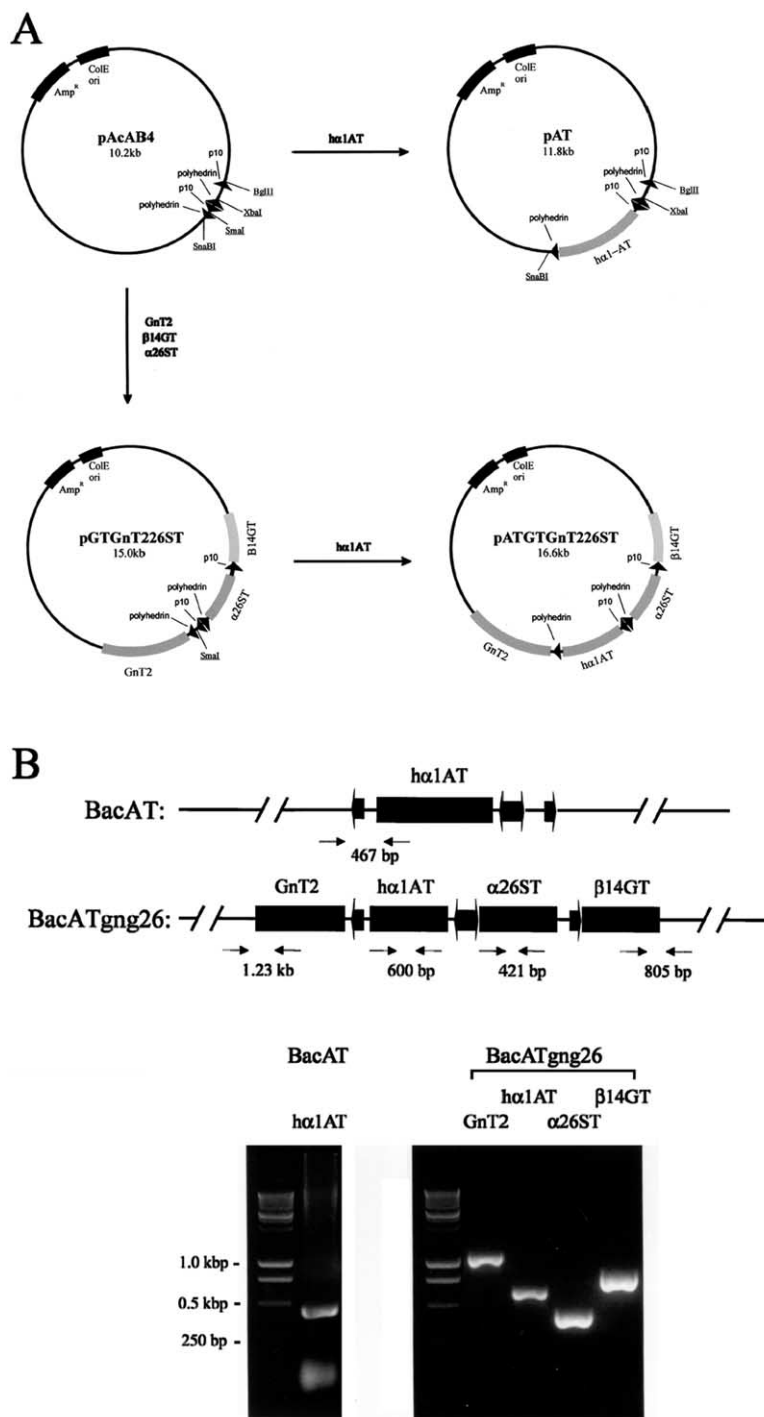


Fig. 1. (A) Construction of pAT and pATGTGnT226ST. Human cDNAs encoding  $\alpha 1AT$ , GnT2,  $\beta 14GT$ , and  $\alpha 26ST$  were stepwise cloned into the parental transfer vector, pAcAB4 as described in Section 2. The triangles denote the very late gene *p10* or *polyhedrin* promoter and its transcriptional direction. (B) PCR analysis of positive recombinant baculoviruses. The position of designated primers for PCR is denoted with arrows. The numbers beneath the primer pairs denote the predicted size of amplified fragments. BacAT and BacATgng26 are recombinant baculovirus strains derived from pAT and pATGTGnT226ST, respectively. Genomic DNA of Sf9 cells infected with BacAT and BacATgng26 was prepared at 72 h post-infection and used for PCR analysis. Sizes of DNA markers are listed on the left.

are GnT2: GACCCTGAGGAATGTAGATA and CTACCTTGTACGCCATGCCA;  $\beta$ 14GT: AGAGGCATGTCTATATCTCGCCCAA and CTAGCTCGGTGTCCCGATGT. The primer pairs for h $\alpha$ 1AT and  $\alpha$ 26ST are the same as described above.

#### 2.4. Glycosyltransferase activity assay

Sf9 cells in 25-cm<sup>2</sup> culture flasks were infected with BacAT and BacATgng26, respectively. Cell extracts were prepared 72 h post-infection. For  $\beta$ 14GT, cells were lysed with 0.5 ml of assay buffer (50 mM cacodylate, pH 7.4, 54 mM NaCl, 10 mM MnCl<sub>2</sub>, 0.4% Triton-X100) and incubated on ice for 10 min. The lysate was clarified for 15 min at the top speed in a microcentrifuge. One hundred micrograms of the supernatant protein were incubated with 0.5  $\mu$ Ci ml<sup>-1</sup> UDP-[<sup>14</sup>C]galactose, 2 mM ATP, and 360  $\mu$ M ovalbumin at 30 °C for 1 h. The reactions were stopped with 1 ml of cold 5% (w/v) phosphotungstic acid and spotted onto glass fiber filters. The filters were washed once with cold 5% phosphotungstic acid and then with cold 100% ethanol twice. The filters were dried and measured with a liquid scintillation cocktail in a radioactivity counter.

For  $\alpha$ 26ST, cells were lysed with 0.5 ml of assay buffer (0.1 M Tris-maleate, pH 7.3 and 0.4% Triton-X100) and incubated on ice for 10 min and clarified as described above. One hundred micrograms of the supernatant protein were incubated with 0.3  $\mu$ Ci ml<sup>-1</sup> CMP-[<sup>14</sup>C]sialic acid and 0.5 mM asialofetuin at 37 °C for 30 min. The reactions were stopped with 9 mM HgCl<sub>2</sub> and 1 ml of cold 10% (w/v) trichloroacetic acid (TCA) and spotted onto glass fiber filters. The filters were washed once with cold 10% TCA, twice with cold 5% TCA, and twice with cold 100% ethanol. The filters were measured as described above.

#### 2.5. Immunoprecipitation

Antisera against h $\alpha$ 1AT were prepared in rabbits with pure h $\alpha$ 1AT (Calbiochem-Novabiochem, San Diego, CA). Sf9 and Ea4 cells on 30-mm culture plates were infected with BacAT and BacATgng26 at a multiplicity of infection (MOI)

of 5. At 24 h post-infection, the infected cells were labeled with <sup>35</sup>S-methionine (100  $\mu$ Ci ml<sup>-1</sup>) in methionine-deficient Sf-900II SFM. At 48 h post-infection, the media were collected and supplemented with RIPA (50 mM Tris, pH 8.0, 150 mM NaCl, 1% NP-40, 0.1% SDS, 0.5% deoxycholate) and incubated with the rabbit polyclonal antibody against h $\alpha$ 1AT and protein A-agarose beads at 4 °C for 2 h. The immunoprecipitates were washed three times with RIPA and analyzed by SDS-PAGE and fluorography.

#### 2.6. Expression and purification of h $\alpha$ 1AT

Recombinant h $\alpha$ 1AT proteins were prepared by infecting  $5 \times 10^8$  Ea4 cells at mid-exponential growth phase with BacATgng26. The culture media were collected and centrifuged at 72 h post-infection. The clarified supernatant was applied to a trypsin-agarose column (Sigma-Aldrich, St. Louis, MO) equilibrated with PBS. After extensive washing with PBS, h $\alpha$ 1AT proteins were eluted with the SDS-PAGE sample buffer. For comparison, trypsin inhibitors were purified by the same procedure from 50 ml of fetal calf serum (FCS).

#### 2.7. Analysis of h $\alpha$ 1AT glycosylation

For endoglycosidase digestion, the immunoprecipitated <sup>35</sup>S-h $\alpha$ 1AT proteins were dissolved in the denaturation buffer (0.5% SDS and 1%  $\beta$ -mercaptoethanol) and boiled for 10 min. The denatured proteins were incubated with 100 IUB milliunits of endoglycosidase H in the reaction buffer (50 mM sodium citrate, pH 5.5) at 37 °C overnight. Alternatively, the denatured proteins were incubated with 8 IUB milliunits of peptide:N-glycosidase F in the reaction buffer (50 mM sodium phosphate, pH 7.5) supplemented with 1% NP-40 at 37 °C overnight. The reaction mixtures were analyzed by SDS-PAGE and fluorography.

For lectin blotting analysis, affinity-purified h $\alpha$ 1AT proteins were resolved by SDS-PAGE, transferred onto Immobilon PVDF membrane (Millipore, Bedford, CA), and analyzed by the DIG glycan differentiation kit (Roche Molecular Biochemicals, Mannheim, Germany) according to

the manufacturer's instruction. In brief, the membrane was blocked in Tris-buffered saline (TBS: 50 mM Tris, pH 7.5, 150 mM NaCl) containing 0.5% Tween 20 overnight at 4 °C. The membrane was cut into strips and incubated with digoxigenylated lectins in TBS containing 1 mM MnCl<sub>2</sub>, 1 mM CaCl<sub>2</sub>, and 1 mM MgCl<sub>2</sub> for 1 h at room temperature. The digoxigenylated lectins used in this study were GNA, recognizing terminal mannose, SNA, recognizing sialic acid linked  $\alpha$ (2–6) to galactose, PNA, recognizing the core disaccharide galactose linked  $\beta$ (1–3) to GalNAc, and DSA, recognizing galactose linked  $\beta$ (1–4) to GlcNAc (Jarvis and Finn, 1995). After extensive washing, the membranes were incubated with an alkaline phosphatase-conjugated sheep anti-digoxigenin antibody. Signals were developed by a standard color reaction. Specificities of lectins were verified by using different glycoproteins provided in the aforementioned kit as positive and negative controls. In this study, fetuin, carboxy-peptidase Y (CPY), asialofetuin, and transferrin, were used as positive controls for PNA, GNA, DSA, and SNA, respectively. CPY, fetuin, transferrin, and asialofetuin were used as negative controls for PNA, GNA, DSA and SNA, respectively.

### 3. Results

#### 3.1. Generation of recombinant baculovirus harboring *GnT2*, *$\beta$ 14GT*, *$\alpha$ 26ST* and *h $\alpha$ 1AT* cDNAs

In order to simplify the production of sialylated glycoproteins from insect cells, we used a single recombinant baculovirus to co-express a target protein with a series of key glycosyltransferases from the mammalian *N*-glycosylation pathway. We used the quadruple expression vector pAcAB4, which allows simultaneous expression of four foreign genes during the very late phase of the baculovirus infection cycle, as the transfer vector to generate recombinant baculoviruses. As shown in Fig. 1A, cDNAs encoding *h $\alpha$ 1AT*, *GnT2*,  *$\beta$ 14GT*, and  *$\alpha$ 26ST* were inserted downstream of the very late gene *p10* and *polyhedrin* promoters in the pAcAB4 plasmid. The resulting construct was

named as pATGTGnT226ST. As a control, we constructed the pAT plasmid, which harbors only the *h $\alpha$ 1AT* cDNA in the pAcAB4 plasmid (Fig. 1A). To verify that the cDNAs had integrated into the baculoviral genome, genomic DNA, extracted from Sf9 cells infected with the recombinant baculovirus clones, was PCR amplified with specific primers. As shown in Fig. 1B, positive clones BacAT and BacATgng26 were generated from the pAT and pATGTGnT226ST transfer constructs, respectively.

#### 3.2. Simultaneous expression of *GnT2*, *$\beta$ 14GT*, *$\alpha$ 26ST* and *h $\alpha$ 1AT*

To investigate whether the inserted foreign cDNAs were expressed from the recombinant baculovirus, BacATgng26, the mRNA levels of *h $\alpha$ 1AT*, *GnT2*,  *$\beta$ 14GT*, and  *$\alpha$ 26ST* in the very late phase of the infection cycle (72 h post-infection) were examined by RT-PCR. As shown in Fig. 2A, specific bands for each gene were observed. Similarly, the mRNA level of *h $\alpha$ 1AT* from the BacAT-infected Sf9 cells was also detected (data not shown). These results indicate that both recombinant baculoviruses are functional at the transcriptional level.

To examine the enzyme activities of the expressed glycosyltransferase, cell extracts were prepared from BacAT- and BacATgng26-infected Sf9 cells at 72 h post-infection. The cell extracts were incubated with UDP-[<sup>14</sup>C]galactose and ovalbumin for the  *$\beta$ 14GT* assay or CMP-[<sup>14</sup>C]sialic acid and asialofetuin for the  *$\alpha$ 26ST* assay. Significant  *$\beta$ 14GT* and  *$\alpha$ 26ST* activities were observed in the BacATgng26-infected Sf9 cells, but not in the BacAT-infected cells (Fig. 2B). Taken together, these data indicated that the BacATgng26 recombinant baculovirus can simultaneously express *h $\alpha$ 1AT*, *GnT2*,  *$\beta$ 14GT* and  *$\alpha$ 26ST* transcripts and enzyme activities for  *$\beta$ 14GT* and  *$\alpha$ 26ST* were demonstrated.

#### 3.3. Differential enhancement of *N*-glycosylation in Sf9 and Ea4 cells

The effect of the three exogenous glycosyltransferases on the *N*-glycosylation of *h $\alpha$ 1AT* in insect



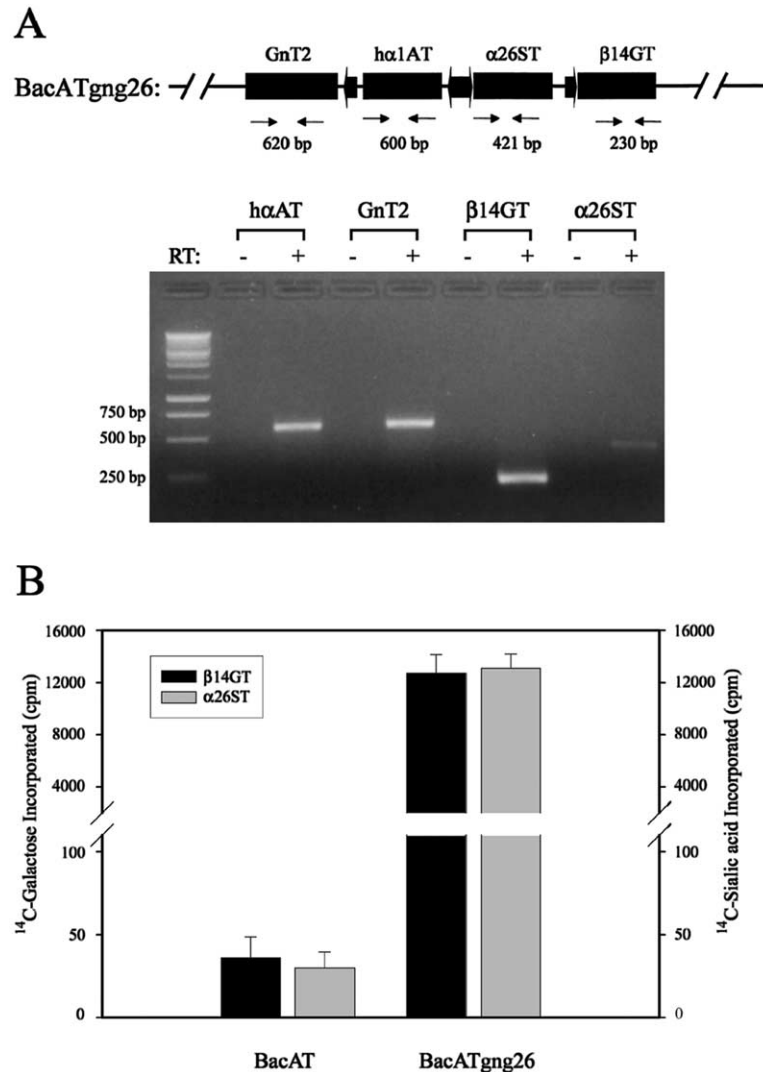


Fig. 2. (A) Simultaneous expression of human cDNAs encoding  $\alpha$ 1AT, GnT2,  $\beta$ 14GT, and  $\alpha$ 26ST in insect cells. Total RNA was extracted from BacATgng26-infected Sf9 cells at 72 h post-infection. First-strand cDNA was prepared from 5  $\mu$ g of total RNA with reverse transcriptase (RT). A mock control was prepared in the absence of RT. PCR was performed with specific primers and templates derived from first-strand cDNA or the mock control. Note that the designated primers (arrows) for glycosyltransferases are different from those used in Fig. 1B. The predicted sizes of amplified DNA fragments are listed beneath the primers. Sizes of DNA markers are listed on the left. (B) Glycosyltransferase assay. Sf9 cells were infected with BacAT and BacATgng26, respectively. Seventy-two hours after infection, cell extracts from infected cells were incubated with UDP-[ $^{14}$ C]galactose and ovalbumin for the  $\beta$ 14GT assay or CMP-[ $^{14}$ C]sialic acid and asialofetuin for the  $\alpha$ 26ST assay. Enzyme activity was measured as the transference of the radioactive sugar residue (in cpm) to the acceptor protein in the presence of 100  $\mu$ g of cell extracts. Mean values and S.D. obtained from three independent experiments are plotted. The black bar indicates the  $\beta$ 14GT activity. The grey bar indicates  $\alpha$ 26ST activity.

cells was now investigated. Sf9 and Ea4 cells were infected with BacAT and BacATgng26 and the secreted h $\alpha$ 1AT proteins analyzed. To avoid the leakage of intracellular h $\alpha$ 1AT from dead and

infected cells at a very late phase of the infection cycle, we characterized the secreted h $\alpha$ 1AT at 48 h post-infection. The BacAT- and BacATgng26-infected Sf9 and Ea4 cells were pulse-labeled with

<sup>35</sup>S-methionine from 24 to 48 h post-infection. The secreted h $\alpha$ 1AT proteins were immunoprecipitated and analyzed by SDS–PAGE and fluorography. Compared with the BacAT-infected Sf9 cells, a minor band of higher molecular mass was seen in the BacAT-infected Ea4 cells (Fig. 3, the arrow in lane 9 and lane 12). This observation is in agreement with a previous finding (Ogonah et al., 1996) that Ea4 has a better glycosylation efficiency. Highly glycosylated h $\alpha$ 1AT proteins were the major species in BacATgng26-infected Ea4 and Sf9 cells (Fig. 3, lanes 3 and 6), therefore these data indicated that extensive glycosylation was attained in the presence of the exogenous glycosyltransferases.

The precipitated h $\alpha$ 1AT samples were now treated with endo H and PNGase F, in order to characterize the *N*-glycans on h $\alpha$ 1AT proteins. As shown in Fig. 3, PNGase F completely removed the *N*-glycans in the four samples (lanes 2, 5, 8 and 11). The h $\alpha$ 1AT proteins, from Sf9 cells infected with BacAT and from Ea4 cells infected with BacAT or BacATgng26, were resistant to endo H (lanes 7, 10 and 1). However, endo H resistance is not an exclusive indication of complex glycosylation because some oligomannose structures are endo H-resistant (Ogonah et al., 1996). In contrast, the endo H digestion revealed four bands of h $\alpha$ 1AT molecules from the BacATgng26-infected Sf9 cells (lane 4). Therefore, different glycoforms of h $\alpha$ 1AT proteins were produced from the BacATgng26-infected Sf9 cells. These data suggest that the exogenous glycosyltransferases enhance *N*-glycosylation in Ea4 and Sf9 cells. However, this enhancement is more efficient in Ea4 cells.

#### 3.4. Glycan analysis of h $\alpha$ 1AT from the BacATgng26-infected Ea4 cells

We next investigate the glycosylation profile of h $\alpha$ 1AT proteins from the BacAT- and BacATgng26-infected Ea4 cells at 72 h post-infection. To avoid possible antibody affinity bias for particular glycoforms, an affinity purification method based on the enzyme and substrate interaction was used. The secreted h $\alpha$ 1AT proteins in the culture media were affinity purified using a trypsin–agarose matrix. Approximately 95% pure

h $\alpha$ 1AT proteins were obtained (data not shown). To characterize the glycan composition, the h $\alpha$ 1AT proteins were analyzed by overlay assays with different lectins. For comparison, positive- and negative-control glycoproteins, commercially purchased pure h $\alpha$ 1AT proteins, and trypsin inhibitors, purified from fetal calf serum, were also included in this study. As shown in Fig. 4A, Western analysis with a polyclonal h $\alpha$ 1AT antibody detected three major h $\alpha$ 1AT bands from the BacATgng26-infected Ea4 cells and a major band for the commercial h $\alpha$ 1AT and fetal calf  $\alpha$ 1AT proteins (lanes 1–3). The positive-control glycoproteins for each lectin probe were specifically detected (lanes 7, 12, 17 and 22), whereas the negative-control glycoproteins were not (lanes 8, 13, 18 and 23). The PNA and GNA lectins did not react with the commercial h $\alpha$ 1AT, trypsin inhibitors from FCS, and purified h $\alpha$ 1AT from the BacATgng26-infected Ea4 cells (lanes 4–6 for PNA and lanes 9–11 for GNA). Detection with the DSA and SNA lectins indicated that the commercial h $\alpha$ 1AT, trypsin inhibitors from FCS, and the upper h $\alpha$ 1AT band from the BacATgng26-infected Ea4 cells contained galactose and sialic acid residues in its *N*-glycans (lanes 14–16 for DSA and lanes 19–21 for SNA). Multiple bands were detected by DSA and SNA for the trypsin inhibitors purified from FCS (lanes 15 and 20) because FCS contains different trypsin inhibitors. Similar studies on the BacAT-derived h $\alpha$ 1AT did not reveal positive signals for DSA and SNA lectins (Fig. 4B, lanes 6 and 11). Taken together, these results suggested that sialylated h $\alpha$ 1AT proteins were synthesized after co-expression with exogenous GnT2,  $\beta$ 14GT, and  $\alpha$ 26ST in Ea4 cells.

#### 4. Discussion

In the present study, we demonstrated that simultaneous expression of GnT2, GT and ST resulted in the production of sialylated h $\alpha$ 1AT proteins in Ea4 cells. Several lines of evidence support this observation. Firstly, the expression of these cDNAs was detected at the mRNA level by RT-PCR. Secondly, functional expression of gly-



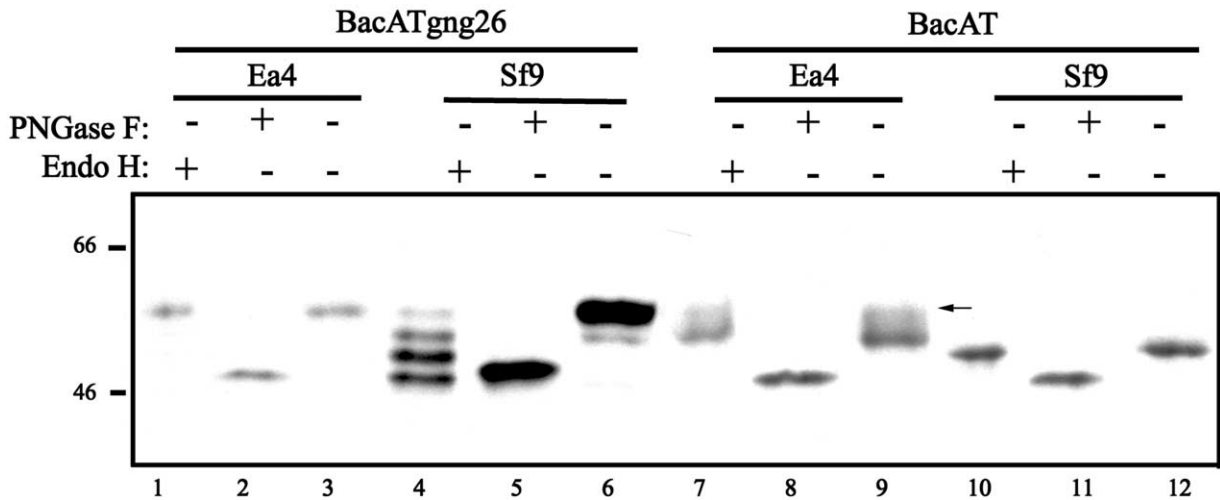


Fig. 3. Differential enhancement of the *N*-glycosylation pathways in Sf9 and Ea4 cells. Sf9 and Ea4 cells ( $1 \times 10^6$  cells) in 30-mm culture plates were infected with BacAT and BacATgng26 at an MOI of 5. Radio-labeling of h $\alpha$ 1AT with  $^{35}$ S-methionine and immunoprecipitation of secreted h $\alpha$ 1AT proteins are described in Section 2. The precipitates were treated with 100 IUB milliunits of endoglycosidase H (Endo H) and 8 IUB milliunits of peptide:*N*-glycosidase F (PNGase F), respectively, overnight at 37 °C. The reaction mixtures were analyzed by SDS–PAGE and visualized by fluorography. The arrow in lane 9 indicates the h $\alpha$ 1AT proteins of higher molecular mass in the BacAT-infected Ea4 cells. Numbers on the left indicate the molecular weight of protein markers.

cosyltransferase cDNAs was verified by enzymatic assays for  $\beta$ 14GT and  $\alpha$ 26ST. Thirdly, overlay assays with lectin probes revealed the presence of sialic acid residues on the expressed h $\alpha$ 1AT proteins from the BacATgng26-infected Ea4 cells. GnT2 activity in the BacATgng26-infected cells was not assayed in this study due to a shortage of enzyme substrate. However, functional expression of GnT2 has been demonstrated in insect cells infected by a recombinant baculovirus harboring the human GnT2 cDNA (Tan et al., 1995). Given that  $\beta$ 14GT and  $\alpha$ 26ST were active in the enzyme assays, it is likely that GnT2 was also functional in the BacATgng26-infected insect cells. We speculate that the expressed h $\alpha$ 1AT proteins from Ea4 cells co-expressing the three glycosyltransferases may contain sialylated complex-type *N*-glycans. However, further studies are required to identify the precise structures of the expressed sialylated h $\alpha$ 1AT proteins.

Interestingly, from the BacATgng26-infected Ea4 cells a major band of h $\alpha$ 1AT protein was detected by immunoprecipitation, whereas, at least

three bands of h $\alpha$ 1AT protein were detected by affinity purification with trypsin agarose. This discrepancy may be due to several possibilities. Firstly, the expression time course in the immunoprecipitation study was 48 h, whereas, in the affinity purification study it was 72 h. In the latter, premature h $\alpha$ 1AT proteins, released from dead cells, may contribute to the lower protein bands. Secondly, the antibody used in the immunoprecipitation study may have a differential affinity for the different glycoforms of h $\alpha$ 1AT protein. Thirdly, a high secretion rate of h $\alpha$ 1AT protein may impede the glycosylation of h $\alpha$ 1AT proteins. Therefore, the lower bands of h $\alpha$ 1AT protein affinity-purified with trypsin agarose may be attributed to underglycosylated or unglycosylated h $\alpha$ 1AT proteins.

Recently, cell lines genetically-engineered to express the relevant elongation glycosyltransferases in the glycosylation pathway have been established. CHO cell lines expressing GT and ST have been established (Weikert et al., 1999). Although highly sialylated glycoproteins have

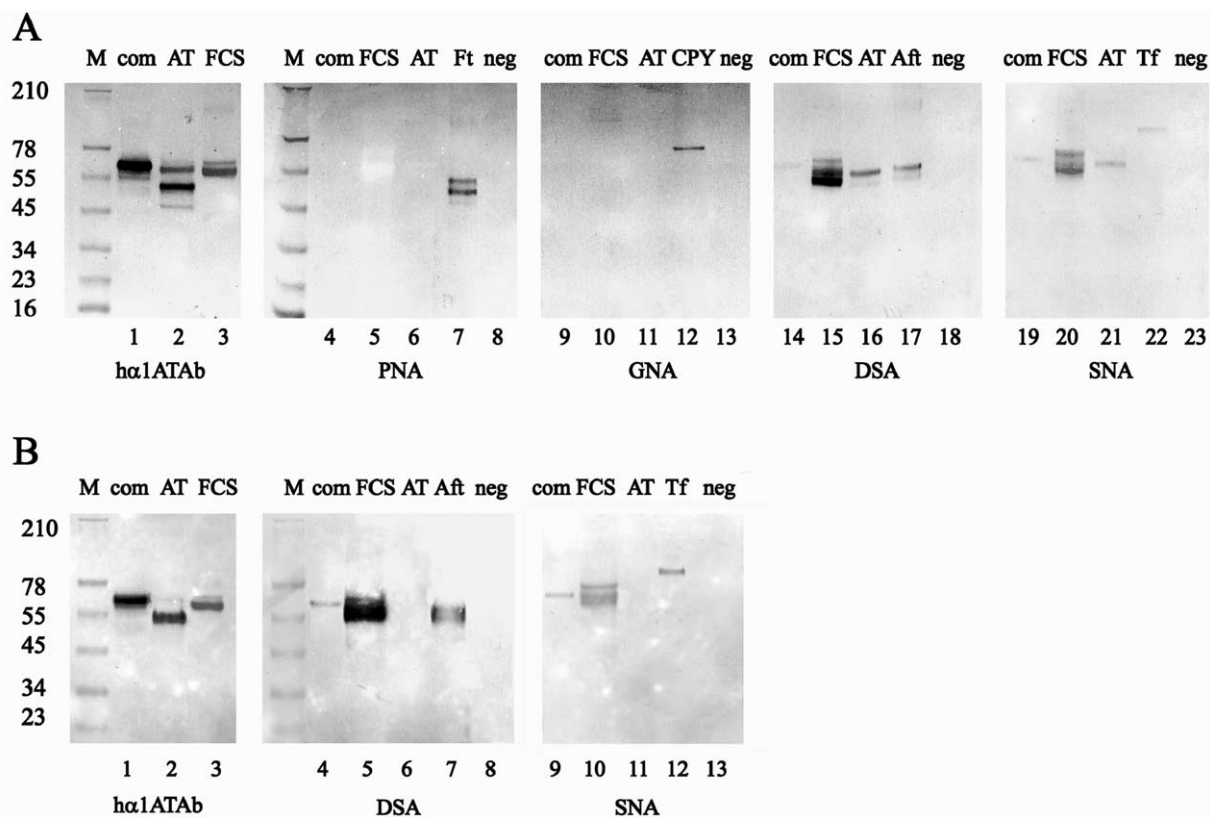


Fig. 4. Lectin blotting analysis. The secreted hα1AT proteins (AT) in the culture media from (A) BacATgng26- or (B) BacAT-infected Ea4 cells were affinity purified by trypsin-agarose chromatography. Trypsin inhibitors from fetal calf serum (FCS) and a commercially pure hα1AT protein (com) were also included. Western analysis with a rabbit polyclonal antibody was performed to localize the α1AT protein (lanes 1–3). For lectin blotting analysis, 0.1 μg of each protein sample was analyzed. A positive control glycoprotein was included for each lectin probe. Ft: fetuin, CPY: carboxypeptidase Y, Aft: asialofetuin, Tf: transferrin, neg: negative control as described in Section 2. Note that FCS contains many different trypsin inhibitors, therefore, many signals were revealed by DSA and SNA lectins (A: lanes 15 and 20; B: lanes 5 and 10).

been produced from these cells, as yet a portion of the secreted glyoproteins is still undersialylated. The authors speculated that this phenomenon might be due to the pools of selected CHO cell clones used in the study. Alternatively, stable Sf9 and Tn-5B1-4 insect cell lines expressing mammalian GT and ST have been established (Hollister and Jarvis, 2001; Breitbach and Jarvis, 2001). When baculovirus gp64 was expressed in both stable lines and the Sf9 class I α-mannosidase was expressed in the stable Sf9 line, terminally sialylated target proteins were detected. However, the antibiotics-selected Tn-5B1-4 insect cell line was not as genetically stable as the Sf9 line (Breitbach

and Jarvis, 2001). It is not clear if these lines can be easily maintained and are genetically stable for scaled-up expression.

The direction of the insect *N*-glycosylation pathway to terminal sialylation, in our expression system, was achieved by concurrently expressing the target protein with key glycosyltransferases in insect cells through use of a single recombinant baculovirus. Our results suggest that terminal sialylation can be easily achieved without cell selection and cloning. However, we also faced the difficulty that not all hα1AT proteins were sialylated in our expression system. Future studies on our expression system are warranted to im-

prove the sialylation efficiency in order to produce more humanized glycoproteins for therapeutic purposes.

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