

# A 2Gb/s High-Speed Scalable Shift-Register Based On-Chip Serial Communication Design for SoC Applications

I-Chyn Wey, Lung-Hao Chang, You-Gang Chen, Shih-Hung Chang, and An-Yeu Wu

Graduate Institute of Electronics Engineering, National Taiwan University  
No.1, Sec. 4, Roosevelt Road, Taipei 106, Taiwan

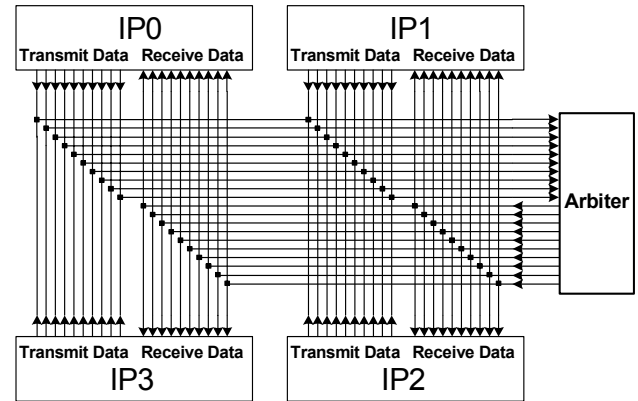
Email: archi@access.ee.ntu.edu.tw

**Abstract**—In this paper, a high-speed, scalable on-chip serial communication interface design is proposed. The serial communication clock frequency is designed to work correctly at 2.54GHz to provide 2Gb/s transmission bandwidth for SoC applications. By using the dynamic control technology, we can generate a fast and reliable control signal to activate and stop the oscillation of ring oscillator. By using the single-phase pulse-triggered TSPC shift register design, we can provide wider timing constraint tolerant range to achieve high-speed on-chip serial transmission. Moreover, the shift register design is a scalable design. By using the proposed method, we can provide 3 times wider bandwidth as compared to the prior art design [6].

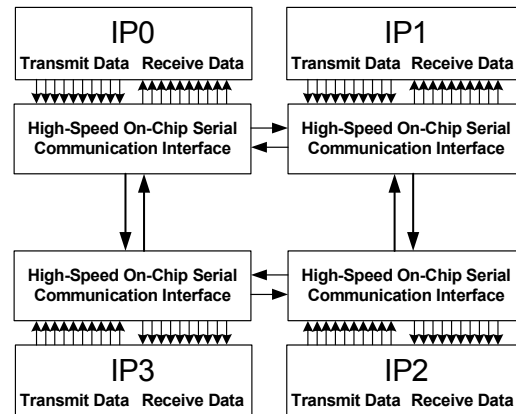
## I. INTRODUCTION

System-on-a-chip (SoC) designs provide possible and economical method to integrate complex systems on a single chip in the advanced VLSI technology. However, the exponential growth in speed and integration levels of intellectual properties (IPs) has increased the interconnection complexity, which dominates the SoC design and its performance [1-6]. The major problems caused by the interconnection wires in the ultra deep sub-micron process including wiring complexity, cross talk, global synchronization difficulty, problems of scalability, and limitation of transmission bandwidth [1-6]. As a result, On-Chip Networks (OCN) have been actively studied recently to reduce the wire complexity in the point-to-point interconnection and solve the problems of scalability caused by widely popular used bus-based SoC communication [2-4]. On the other hand, serial communication is the key technology to overcome the wire complexity to make the implementation of OCN is possible and practical [5,6]. However, the bandwidth of OCN transmission will be limited by the serial communication clock frequency. High-speed design becomes the critical demand in the on-chip serial communication architecture. Therefore, we propose a new on-chip communication technology to overcome the speed bottleneck in the on-chip serial communication design.

As illustrated in Fig. 1(a), on-chip parallel-shared bus communication requires enormous wire interconnections between IPs. In our proposed on-chip high-speed serial communication architecture, as illustrated in Fig. 1(b), wire complexity between IPs can be greatly reduced by 90% and the speed bottleneck can be overcome to provide 2Gb/s transmission bandwidth. By using the dynamic control technology, we can generate a fast and reliable control signal with about 20% improvement in speed. By using the single-phase pulse-triggered TSPC shift register design, the speed can be accelerated about 65% to provide about 3 times serial transmission bandwidth as compared to [6]. Moreover, the proposed design is more reliable and can be easily scalable for higher-bandwidth designs.



(a) On-Chip Parallel-Shared Bus Communication



(b) On-Chip High-Speed Serial Communication

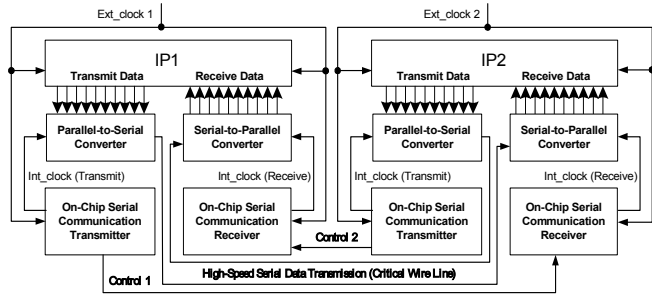
Fig. 1: Comparisons of wire complexity between the parallel-shared bus and the proposed on-chip high-speed serial communication architecture

## II. PROPOSED ON-CHIP SERIAL COMMUNICATION DESIGN

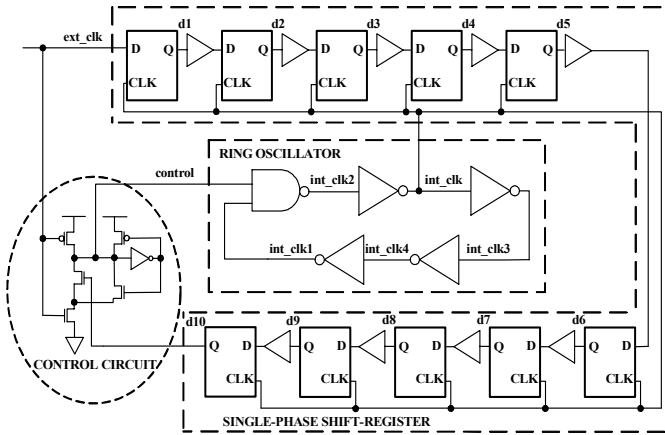
The proposed high-speed on-chip serial communication architecture is constructed by the transmitter with parallel to serial converter and the receiver with serial to parallel converter, as illustrated in Fig. 2(a).

### A. The Proposed Transmitter Design

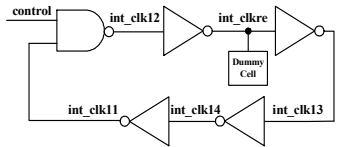
The transmitter, as illustrated in Fig. 2(b), is composed of the ring oscillator, the shift register, and the control circuit. The ring oscillator is used to generate the high-speed clock ( $int\_clk$ ) to synchronize the serial transmission data. In our design, the ring



(a) Proposed High-Speed On-Chip Serial Communication Architecture



(b) On-Chip Serial Communication Transmitter



(c) On-Chip Serial Communication Receiver

Fig. 2: The proposed high-speed, reliable on-chip serial communication design.

oscillator is constructed by 1 NAND gate and 4 inverter gates, which can oscillate above 2 GHz to provide high transmission bandwidth. In [6], the speed bottleneck in the transmitter is limited by the control circuit and the counter because of critical synchronization timing constraints. Therefore, we propose the shift register based transmitter to replace the counter based transmitter design to overcome the speed bottleneck. Moreover, we propose the new dynamic control technology to generate a fast and reliable control signal to accomplish high-speed characteristic.

In the transmitter, the number of serial transmission bits is determined by the stage of shift register. In the shift register, each single bit is constructed by the Pulse-Triggered True-single-phase-clocking D Flip-Flop (PTTF) [7] with delay buffer. The PTTF is adopted as fast register with shorter set-up time. In this paper, the shift register is designed to be single-phase with no feedback loop. No feedback loop design can be easily controlled with reliable initial state. The single-phase shift register is realized by connecting the external-clock ( $ext\_clk$ ) as the shift register input. The single-phase design can provide wider synchronization timing constraint tolerance to achieve the goal of high-speed on-chip serial transmission. Moreover, the single phase can make the shift register to be scalable.

The control circuit is designed to administrate the oscillation

of ring oscillator. The control signal generated by the transmitter is also used to synchronize the  $int\_clk$  between transmitter and receiver. The oscillator starts with the positive edge of  $ext\_clk$  and stops with a fixed number of shift register latency. In the proposed dynamic control circuit, the control signal can be fast precharged to “high” to trigger the  $int\_clk$  in the positive edge of  $ext\_clk$ . As the final stage shift register output (d10) changes from logic “0” to logic “1”, the control signal will be fast pulled down to stop the  $int\_clk$ .

## B. The proposed Receiver Design

The receiver is constructed by the ring oscillator with nearly the same frequency as  $int\_clk$ , as illustrated in Fig. 2(c). To get the same oscillation frequency in the receiver ( $int\_clkre$ ), the dummy cell is inserted to  $int\_clkre$  with the same size as the loading in  $int\_clk$ . By this way, the data between IPs can be fast and reliably transmitted through  $int\_clk$  with 2GHz frequency.

## III. HIGH-SPEED, SCALABLE DESIGN AND TIMING ANALYSIS

To meet the speed constraint and wide-bandwidth demand in SoC, we propose the single-phase pulse-triggered TSPC shift-register design in the on-chip serial communication transmitter to replace the counter-based transmitter in [6]. The proposed single-phase shift register timing constraint analysis is illustrated in Fig. 3. With single-phase advantage, the proposed design can provide larger synchronization timing constraint tolerance. Operating at about 2.5GHz, the proposed design can provide 0.151ns synchronization timing constraint tolerant range.

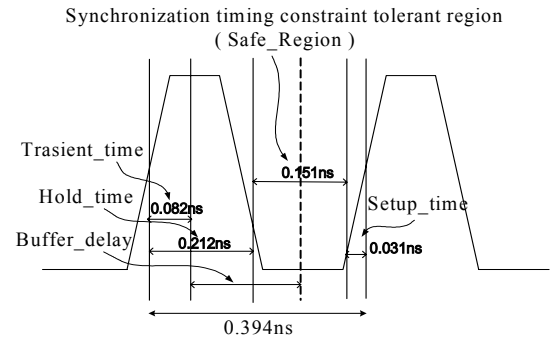


Fig. 3: The timing constraint analysis of the proposed single-phase shift register

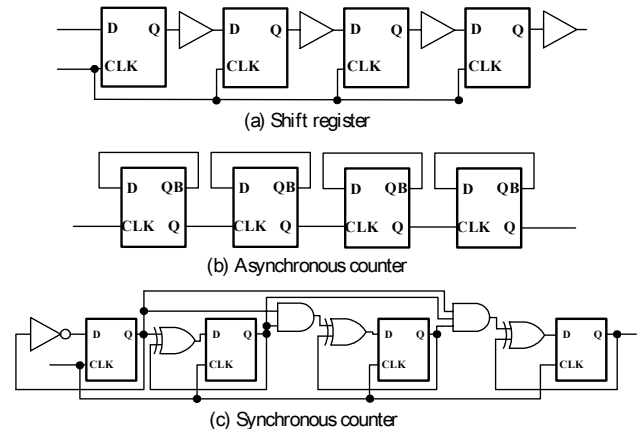


Fig. 4: Comparisons of the shift-register circuit and the counter circuit

Every single-bit shift register can be viewed as the same and we only need to consider the case of read logic “1” in the D flip-flop. Therefore, it can be easily scalable to meet the future SoC demand.

In the asynchronous counter (ripple counter), as illustrated in Fig 4(a), the delay time is proportional to the bit number, because each present counter state input is triggered by the previous state output. As a result, the speed will be slow, especially as the bit number increases. In the synchronous counter, as illustrated in Fig. 4(b), every counter clock input is parallel triggered at the same time. However, the circuit complexity in the counter will be raised as the bit number increases. Also the delay time will be increased. Moreover, feedback loop exists in all the counter-based transmitter design. This will lead to complex control circuit design and the counter must be reset initially to avoid unstable oscillation occur. In the proposed shift register based design, as illustrated in Fig. 4(c), the delay time is constant and independent from the serial transmission bit number. The speed comparison of counter-based design and proposed shift register based design is demonstrated in Fig. 5. In the 10-bit shift register, the speed can be improved about 80% as compared to 10-bit counter. Consequently, it is suitable for the wide-bandwidth SoC applications. Furthermore, it can be easily extended to any transmission number.

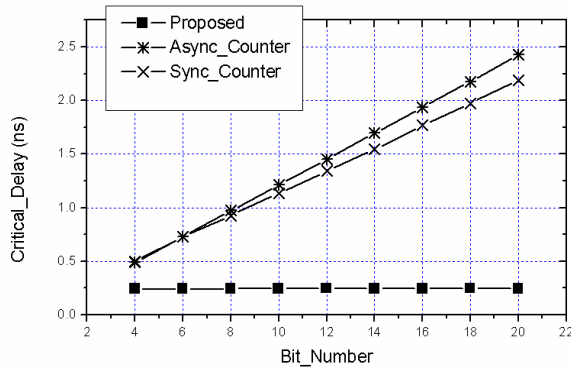


Fig. 5: The speed comparison of counter-based design and proposed shift register based design

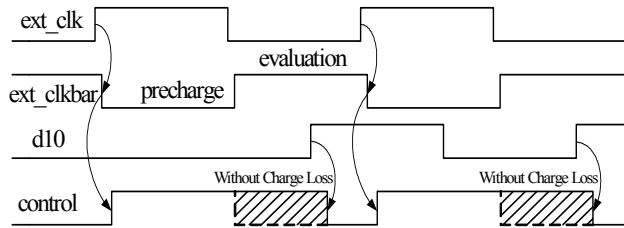


Fig. 6: The operation timing analysis of the proposed dynamic control technique

To generate a fast and reliable control signal to activate and stop the oscillation of ring oscillator, we propose a new dynamic control technology. The operation timing analysis of the proposed dynamic control technique is demonstrated in Fig. 6. In the precharge period, the  $int\_clk$  is triggered by the positive edge of  $ext\_clk$  (the negative edge of  $ext\_clkbar$ ). In the evaluation period, with the single-phase property, the shift register outputs always change from logic “0” to logic “1”. Therefore, there will be no charge loss through the pull-down network even though the signal switches in the evaluation period of dynamic control circuit. Consequently, the final stage shift register output can be directly connected to the dynamic pull-down nMOS. Besides, in the output of control circuit, we add 4 transistors to construct the feedback

latch to boost gain and avoid floating situation. The control signal can be fast pulled down to stop the  $int\_clk$  because only one nMOS serial connected with the evaluated nMOS in the pull-down network and the precharged pMOS has been turned-off. Moreover, the proposed dynamic technique can self-reset the shift register to a stable initial state.

#### IV. PERFORMANCE COMPARISONS AND SIMULATION RESULTS

The detailed performance comparison of various on-chip serial communication designs is illustrated in Table 1 and the speed timing comparison is illustrated in Fig. 7. All the comparison results are based on the post-layout simulation got from HSPICE. In the on-chip serial communication with parallel-to-serial ratio of 10, the 90% interconnection wires between IPs can be reduced. In the proposed on-chip serial communication design, the critical delay time can be reduced to 4.25ns with about 65% improvement and can provide about 3 times bandwidth. The delay in the proposed single-phase shift register based on-chip serial transmitter can be reduced to 0.243ns with about 80% improvement in speed as compared to the counter based transmitter in [6]. By using the proposed dynamic control technique, the speed can be accelerated about 20%. Moreover, the proposed on-chip serial communication design possesses good scalability, wide timing constraint tolerance, and can be easily controlled. In Fig7, we can find that the proposed design can operate fastest because of fast serial data transmitted by the proposed single-phase shift-register based transmitter.

Table 1: Performance comparisons of various on-chip serial communication designs

	This Work	Async[6]	Sync[6]
Tr. Count	384	394	562
Wire Reduction	90%	90%	90%
P/S Ratio	10	10	10
Tcritical (ns)	4.25	13.18	12.12
Improvement		67.75%	64.93%
Ring oscillator Frequency	2.54GHz	0.73GHz	0.80GHz
Bandwidth	2Gb/s	0.645Gb/s	0.690Gb/s
Improvement		3.10X	2.90X
T_shifter_register, T_counter	0.243	1.213	1.134
Improvement		79.97%	78.57%
T_control	0.166	0.214	0.214
Improvement		22.43%	22.43%
Energy (uw/MHz)	1.65	1.63	1.81
Scalability	Good	Worse	Worse
Timing constraint tolerance	Wide	Narrow	Narrow
Controllability	Easy	Complex	Complex

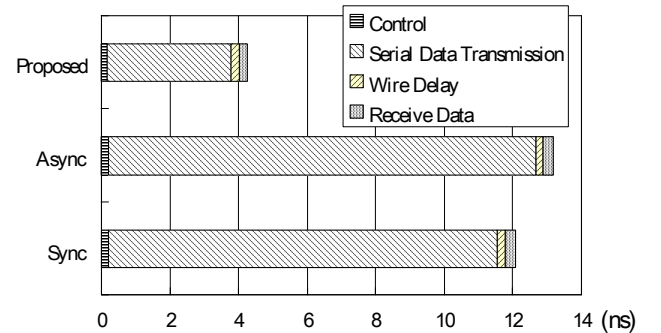


Fig. 7: The speed timing comparison of various on-chip serial communication designs

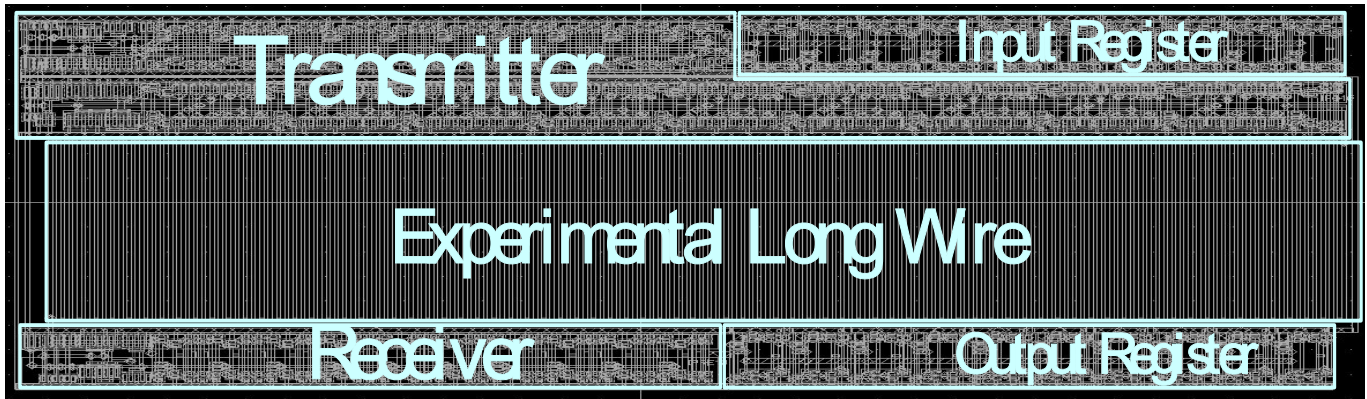


Fig. 8: The layout of proposed high-speed, scalable on-chip serial communication design



Fig. 9: Waveform of the proposed high-speed, scalable on-chip serial communication design

To verify the function and performance in silicon, we layout the proposed design in UMC 0.18um process, as illustrated in Fig. 8. A 6mm experimental long wire is drawn to simulate the SoC communication environment. The function is verified to be correct in 2Gb/s transmission rate as demonstrated in Fig. 9. Finally, Table 2 shows the performance summary of the proposed high-speed, scalable on-chip serial communication design. In the proposed design, the total transistor number is 384. In the UMC 0.18um process, the proposed design can support 2Gb/s transmission bandwidth with 2.54GHz int\_clk and 200MHz ext\_clk. The total implementation area is 180um\*40um, excluding experimental wire area.

Table 2: Performance Summary

<b>Process</b>	<b>UMC 0.18um</b>
<b>Supply Voltage</b>	<b>1.8V</b>
<b>Transistor count</b>	<b>384</b>
<b>Transmission Bandwidth</b>	<b>2Gb/s</b>
<b>Int clock Frequency</b>	<b>2.54GHz</b>
<b>Ext clock Frequency</b>	<b>200MHz</b>
<b>Implementation Area</b>	<b>180um* 40um</b>
<b>Experiment Wire Length</b>	<b>6mm</b>

## V. CONCLUSIONS

In this paper, a high-speed, scalable on-chip serial communication interface design is proposed in UMC 0.18um process. The serial communication clock frequency is designed to work correctly at 2.54GHz to provide 2Gb/s transmission bandwidth for SoC applications. By using the dynamic control technology, we can generate a fast and reliable control signal with about 20% improvement in speed. By using the single-phase pulse-triggered TSPC shift register design, the speed can be accelerated about 65% to provide about 3 times serial transmission bandwidth. Moreover, the proposed design can be easily scalable.

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