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Analysis of thermal and water management with temperature-dependent diffusion effects in membrane of proton exchange membrane fuel cells

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12 Abstract

In the present work, the detailed thermal and water management in the membrane of proton exchange membrane fuel cells (PEMFC) 13 is investigated numerically. The coupling effects of mass diffusion and temperature gradient on the water distribution in the membrane 14 are taken into account with consideration of the temperature-dependent diffusivity. Thermal and water transport equations with various 15 boundary conditions are solved by the control volume finite difference method. Predictions show that under the conditions of fixed water 16 17 concentration at the cathode side, the effect of cathode temperature, T_c , on the water concentration is significant. Increases in T_c may lead to an increase in membrane dehydration. At the water-flux condition on the cathode side, the influence of the operating temperature on 18 the water distribution in the membrane shows a similar trend. The effects of the anode temperature, T_a , on the water management in the 19 membrane are also examined. It is found that $T_{\rm a}$ has considerable impact on the water content in the membrane. In addition, high current 20 21 density may cause non-uniformity of the temperature distribution in the membrane.

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23 Keywords: Diffusion effects; Proton exchange membrane fuel cells; Water management

24 1. Introduction

Recent interests in proton exchange membrane fuel cell 25 (PEMFC) systems have caused extensive studies on thermal 26 and water management. During (PEMFC) operation, water 27 molecules can be carried from the anode side to the cathode 28 side of the membrane by electro-osmosis, and if the trans-29 port rate of water is higher than the back-diffusion rate from 30 the anode to the cathode, the membrane will become dehy-31 drated and too resistive to conduct high current. At the cath-32 ode side of the membrane, where water molecules are not 33 only transported from anode side but also generated by the 34 cathodic reaction, electrode flooding occurs when the water 35 removal rate fails to keep up with its transport rate out of 36 37 the electrode. On the other hand, the temperature gradient in the membrane may influence the fuel-cell performance by 38 affecting the transport of water and gaseous species as well 39 as the electrochemical reactions in the electrode. Therefore, 40

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it is appealing to have a theoretical model which can provide detailed understanding of the governing phenomena inside the membrane. This motivates the present study, which examines the water concentration and temperature within membrane of PEMFCs. 45

In past decades, there have been numerous studies of 46 transport phenomena in PEMFCs. Bernardi [1] proposed a 47 one-dimensional model of water management with consid-48 eration of the membrane thickness. By using this model, it 49 was found that the diffusion in the water production and 50 evaporation rate in the PEMFC can result in the flooding of 51 the electrode or the membrane dehvdration, and therefore af-52 fect the performance of the fuel cells. In addition, the effects 53 of the humidification on the current-voltage curves of the 54 fuel cells under various operating conditions were presented. 55 Springer et al. [2] developed an isothermal, one-dimensional, 56 steady-state model for the PEMFC with Nafion[®] 117 [2]. 57 Diffusion, electro-osmotic drag and membrane conduction 58 were all taken into account. The results showed that the net 59 water-flux ratio under a typical operating condition is much 60 less than that within a fully-hydrated membrane. It was also 61 found that the membrane resistance is significantly enhanced 62

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Nomenclature

| ~ | |
|---------------------|---|
| $C_{\rm a}$ | water concentration per unit volume at |
| _ | the anode side $(mol cm^{-3})$ |
| $C_{\rm c}$ | water concentration per unit volume at |
| | the cathode side $(mol cm^{-3})$ |
| $C_{ m H_2O}$ | water concentration in the membrane per |
| | unit volume (mol cm $^{-3}$) |
| $C_{p,1}$ | specific heat of liquid water $(J kg^{-1} K^{-1})$ |
| d | density of the membrane $(g cm^{-3})$ |
| D | diffusion coefficient of water in the |
| | membrane (cm ² s ^{-1}) |
| $D_{\rm a}$ | diffusion coefficient of water at the |
| | anode side $(cm^2 s^{-1})$ |
| $D_{\rm c}$ | diffusion coefficient of water at the |
| | cathode side $(cm^2 s^{-1})$ |
| F | Faraday's constant 96487 ($C \mod^{-1}$) |
| i | operating current density $(A \text{ cm}^{-2})$ |
| Κ | thermal conductivity $(W \text{ cm}^{-1} \text{ K}^{-1})$ |
| $\dot{m}_{ m H_2O}$ | molecular flux of water (mol cm ^{-1} s ^{-1}) |
| М | molecular weight of water (kg mol^{-1}) |
| R | ohmic resistance per unit volume (Ωcm^{-1}) |
| Т | temperature (°C) |
| V | volume of the membrane (cm ³) |
| w | water transfer coefficient |
| | |
| Greek l | |
| к | flux of water into membrane by |
| | concentration gradient (m s^{-1}) |
| λ | membrane hydration or water content |
| | (moles water/moles charge sites) |
| ν | rate of water entry the membrane |
| | proportional to the current density |
| | |

Subscripts

| a anode | side | of the | membrane |
|---------|------|--------|----------|
|---------|------|--------|----------|

- c cathode side of the membrane
- m membrane

as the current density is increased. By comparison, the re-sistance is reduced for a thin membrane.

Fuller and Newman [3] examined experimentally the wa-65 ter transport number in Nafion[®] 117. The relationship be-66 tween transport number and electro-osmotic coefficient was 67 presented. It was demonstrated that the transport number 68 69 decreases slowly as the membrane is dehydrated, but falls quickly to zero when the water concentration approaches to 70 zero. Nguyen and White [4] performed modelling of the wa-71 ter and heat management in PEMFC. The model included 72 the effect of electro-osmosis, diffusion of water; heat trans-73 fer from solid phase to gas phase and latent heat as water 74 evaporation and condensation. It was found that the ohmic 75 loss is noticeable at high current density. The voltage loss is 76 twice amount of that at the cathode electrode. The reactant 77

gas at the anode needs to be humidified since the membrane 78 is dehydrated at high current densities. Fuller and Newman 79 [5] proposed a two-dimensional mathematical model for the 80 water and thermal management and the utilization of the fuel 81 of a PEMFC. Due to the water sorption depending strongly 82 on the temperature, the waste heat is a critical parameter in 83 the design of the proton exchange membrane fuel cells. 84

In the numerical analysis of Mosdale and Srinivasan [6], 85 it was clearly seen that the large current density limit of fuel 86 cell is more for pure oxygen than for air used at the cathode 87 side. Voss et al. [7] proposed a new technique for water man-88 agement, by which it was found that if the back-diffusion 89 rate and the water concentration are increased, the water at 90 the cathode could be removed via the anode stream. Xie 91 and Okada [8] showed that the water transfer coefficient 92 of Nafion[®] 117 membrane in the H⁺ form was 2.6. The 93 Nafion[®] 117 membrane has good performance for HCl so-94 lutions with a concentration that ranges from 0.003 to 1 N. 95 Additionally, it was also shown that the water transport be-96 haviour is related to the surface-change density, the hydra-97 tion enthalpy and the water content in the membrane. 98

By using a linear transport equation for water in the 99 PEMFC, detailed transport phenomena of the PEMFC, in-100 cluding diffusion and electro-osmotic drag effects, were an-101 alytically solved by Okada et al. [9,10]. In these studies, 102 both semi-finite and finite boundaries were considered. The 103 predicted results showed that the current density, the wa-104 ter penetration parameters, the membrane thickness and the 105 diffusion coefficient of water are the key factors in determi-106 nation of the water content in the membrane. Foreign im-107 purities such as NaCl will cause a serious impact on the 108 water depletion at the anode side. Water supplied from the 109 anode side of the membrane is needed. Okada extended 110 the modelling to account of the effect of impurity ions 111 at both the anode and the cathode side of the membrane 112 [11,12]. The results indicated that both the current density 113 and the membrane thickness are important parameters in 114 the water management of the membrane, especially when 115 the membrane surface has impurity ions. The distribution 116 of contaminant ions degrades the membrane and the per-117 formance of the fuel cell. Deterioration of cell performance 118 in the presence of non-uniform impurities in the membrane 119 is more serious than in the case of non-uniform impurities 120 distribution. 121

Thermal management in the direct methanol fuel cell 122 (DMFC) was investigated by Argyropoulos et al. [13,14]. A 123 model was developed to investigate the effects of various op-124 erating parameters (feed and oxidant temperatures, flow rate 125 and pressure, operating current density) and system design 126 (active area, material properties and geometry) on the per-127 formance of the DMFC. The mathematical model includes 128 the gas-diffusion layer, the catalyst layer and the membrane. 129 It can also be used to predict the steady-state performance of 130 the DMFC stacks. The diffusion flux across a Nafion[®] mem-131 brane can be accurately predicted by using Fick's diffusion 132 coefficient. Motupally et al. [15] showed that increasing the 133

cell pressure will decrease the water activity and reduce thediffusion coefficient.

Baschuk and Li [16] developed a mathematical model 136 with variable degrees of water flooding in the PEMFC. 137 Physical and electrochemical processes occurring in the 138 139 membrane electrolyte, the cathode catalyst layer, the elec-140 trode backing layer and the flow channel were considered. Compared with experimental results, it was found that when 141 air is used as the cathode fuel, the flooding phenomena are 142 similar for different operating conditions of the pressures 143 and temperatures. When the cell pressure is increased signif-144 icantly, the water flooding in the electrode becomes serious. 145 This will significantly reduce the power output. Recently, 146 Rowe and Li [17] carried out a two-dimensional simulation 147 of water transport in the PEMFC without external humidifi-148 cation. This model calculated the fraction of product water 149 150 leaving the anode side of the fuel cell. The results indicated that the amount of water leaving the anode depends on the 151 hydrogen stoichiometry, oxygen stoichiometry, current den-152 sity, and cell temperature. One of the most recent PEMFC 153 models was proposed by Djilali and Lu [18] for analysis of 154 155 fuel-cell performance and water transport. The thermodynamic equation was determined by the Nernst equation and 156 the reaction kinetics were calculated by the Butler-Volmer 157 equation. Analysis showed that the water requirement to 158 prevent the membrane from dehydrating or flooding is 159 important. 160

From the literature reviews presented above, it is con-161 cluded that the effects of the temperature gradient on water 162 management in the PEMFCs are not well defined. In fact, 163 the water content in the membrane can be influenced by the 164 165 local temperature distribution since the diffusivity in water 166 transport is temperature-dependent. On the other hand, the energy balance is also closely related to the water content 167 or local water concentration in the membrane. The objective 168 of the present study is to explore the coupling mechanisms 169 of thermal-mass-transport phenomena in the membrane of 170 PEMFC systems. 171

172 2. Analysis

Consideration is given to a PEMFC in which the polymer
electrolyte membrane made from Nafion[®]. Its thickness is
smaller than its length and width, as shown schematically
in Fig. 1. Therefore, it can treat it as a one-dimensional
problem. To simplify the analysis, the following assumptions
are made.

- (i) The transports are steady-state and one-dimensional.
- 180 (ii) The pressure is constant.
- 181 (iii) An ideal gas mixture is assumed.
- (iv) Liquid water flux is only determined in the membrane.
- 183 (v) The volume of the membrane is constant.
- (vi) The convective effects are negligible for a smallReynolds number.

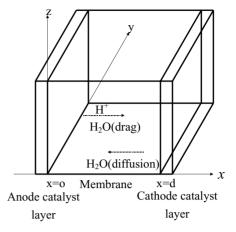


Fig. 1. Schematic diagram of physical system.

- (vii) Heat loss to the surrounding environment is small and 186 can be neglected. 187
- (viii) Joule-heating is considered to be to the membrane 188 ohmic resistance. 189

With the above assumptions, the governing equations for the 190 water balance can then be formulated as follows. 191

2.1. Water transfer equation

In the membrane of a PEMFC, the water flux is composed of two components, namely, a diffusion flux and an electro-osmosis flux [4,5]. The latter is proportional to the current density, *i*. The total water flux can then be described by: 197

$$\dot{m}_{\rm H_2O} = \left(-D_{\rm H_2O} \frac{\mathrm{d}C_{\rm H_2O}}{\mathrm{d}x} + \frac{i}{F} w_{\rm H_2O} \right),\tag{1}$$

where: $\dot{m}_{\rm H_2O}$ is the molar flux of the water; $D_{\rm H_2O}$ is the diffusion coefficient of water in the membrane; $C_{\rm H_2O}$ is the water concentration in the membrane; *i* is the current density; 201 *F* is the Faraday constant; $w_{\rm H_2O}$ is the water transfer coefficient. Therefore, the rate of water concentration is given by: 203

$$\frac{\partial C_{\rm H_2O}}{\partial t} = -\frac{\partial \dot{m}_{\rm H_2O}}{\partial x} = \frac{\partial}{\partial x} \left(D_{\rm H_2O} \frac{\partial C_{\rm H_2O}}{\partial x} - \frac{i}{F} w_{\rm H_2O} \right) \quad (2) \quad _{204}$$

For steady-state conditions, the above equation becomes: 205

$$\frac{d}{dx}\left(D_{\rm H_2O}\frac{dC_{\rm H_2O}}{dx} - \frac{i}{F}w_{\rm H_2O}\right) = 0$$
(3) (3)

$$\frac{dD_{H_2O}}{dx}\frac{dC_{H_2O}}{dx} + D_{H_2O}\frac{d^2C_{H_2O}}{dx^2} - \frac{i}{F}w_{H_2O} = 0$$
(4) (4)

Generally, the water transfer coefficient is a function of water concentration, for example: 209

$$w_{\rm H_2O} = w_1^{(0)} + w_1^{(1)}C_{\rm H_2O} + w_1^2C_{\rm H_2O}^2 + \cdots$$
 (5) 210

To simplify the analysis, only the first two terms, $w_1^{(0)}$ and 211 $w_1^{(1)}$, are taken to represent the zero-order and first-order 212

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coefficients with respect to C_{H_2O} . The water transfer coefficient can then be expressed as:

215
$$w_{\rm H_2O} = w_1^{(0)} + w_1^{(1)} C_{\rm H_2O}$$
 (6)

The water transfer coefficient for Nafion[®] membrane is calculated by the following equation [3,9]:

$$w_{\rm H_2O} = \frac{1100 w_{\rm m} V_{\rm wet}}{22 d V_{\rm dry}} \tag{7}$$

where: the volume ratio for dry to wet, V_{wet}/V_{dry} , is 16.2, and the density of the membrane, *d*, is 2.02 g cm⁻³. In addition, the water transfer coefficient w_m is 3.2 at 80 °C.

The diffusion coefficient for liquid water in the membrane is determined as a function of temperature (in K) and membrane hydration [2], i.e.,

$$D_{\text{H}_{2}\text{O}} = \exp\left[2416\left(\frac{1}{303} - \frac{1}{T}\right)\right] (2.563 - 0.33\lambda) + 0.0264\lambda^2 - 0.000671\lambda^3) \times 10^{-10}$$
(8a)

If the membrane hydration parameter λ is taken to be 14, as given in [17], then the above equation reduces to:

$$D_{\rm H_2O} = G \exp\left(\frac{-\xi}{T}\right) \tag{8b}$$

231 Here:

232
$$\xi = 2416$$
 (8c)

233
$$G = 2.903 \times 10^{-7} f(\lambda)$$
 (8d)

234
$$f(\lambda) = 2.563 - 0.33\lambda + 0.0264\lambda^2 - 0.000671\lambda^3$$
 (8e)

235 2.2. Energy equation

The energy equation is based on Fourier's law of heat conduction; i.e.,

₂₃₈
$$K_{\rm m} \frac{{\rm d}^2 T}{{\rm d}x^2} + \frac{{\rm d}}{{\rm d}x} (\dot{m}_{\rm H_2O} C_{p,1} T) + i^2 R = 0$$
 (9)

where: $K_{\rm m}$ is the membrane thermal conductivity, $C_{p,1}$ is the specific heat of liquid water, and *R* is the ohmic resistance per unit volume. The first term represents the diffusion term of the heat, the second term expresses the energy flux due to the convection, and the third term stands for the joule-heating owing to the membrane ohmic resistance.

245 2.3. Combination of water transport and energy equations

At first, the molar flux of water is changed into the mass flux of water. Then Eq. (1) becomes:

$$\dot{m}_{\rm H_2O} = \left(-D_{\rm H_2O} \frac{\mathrm{d}C_{\rm H_2O}}{\mathrm{d}x} + \frac{i}{F} w_{\rm H_2O} \right) M \tag{10}$$

where M is the molecular weight of water. Substituting the above equation into Eq. (9) gives:

$$K_{\rm m} \frac{{\rm d}^2 T}{{\rm d}x^2} + \left[-2D_{\rm H_2O} \frac{{\rm d}C_{\rm H_2O}}{{\rm d}x} M C_{p,1} + \frac{2i}{F} w_1^{(1)} C_{\rm H_2O} M C_{p,1} \right]$$
²⁵⁷

$$\times \frac{\mathrm{d}I}{\mathrm{d}x} + i^2 R + \left[-\frac{\mathrm{d}D_{\mathrm{H_2O}}}{\mathrm{d}x} \frac{\mathrm{d}C_{\mathrm{H_2O}}}{\mathrm{d}x} M C_{p,1} \right]$$
 252

$$-D_{\rm H_2O} \frac{d^2 C_{\rm H_2O}}{dx^2} M C_{p,1} + \frac{i}{F} w_1^{(1)} \frac{d C_{\rm H_2O}}{dx} M C_{p,1} \bigg] T = 0$$
⁽¹¹⁾
²⁵³

By combining Eqs. (8) and (11), the above equation can be 255 simply expressed as: 256

$$\frac{\mathrm{d}^2 T}{\mathrm{d}x^2} + \left[A \exp\left(\frac{-\xi}{T}\right) \frac{\mathrm{d}C_{\mathrm{H_2O}}}{\mathrm{d}x} + 2BC_{\mathrm{H_2O}}\right] \frac{\mathrm{d}T}{\mathrm{d}x} = H \quad (12a)$$
257

Here the constant, *A*, *B*, and *H* are:

$$A = \frac{-2GMC_{p,1}}{K_{\rm m}}$$
(12b) 259

258

265

$$B = \frac{iw_1^{(1)}MC_{p,1}}{FK_{\rm m}}$$
(12c)

$$H = \frac{-i^2 R}{K_{\rm m}} \tag{12d}$$

Similarly, the water transfer equation, Eq. (4), can be simplified as: 263

$$\frac{\mathrm{d}^2 C_{\mathrm{H_2O}}}{\mathrm{d}x} + \left[\frac{\xi}{T^2}\frac{\mathrm{d}T}{\mathrm{d}x} - N\exp\left(\frac{\xi}{T}\right)\right]\frac{\mathrm{d}C_{\mathrm{H_2O}}}{\mathrm{d}x} = 0 \qquad (13a)$$

where:

$$N = \frac{iw_1^{(1)}}{FG}$$
(13b) 266

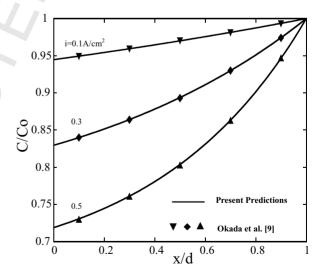


Fig. 2. Comparison of present predictions with those of Okada et al. [15] under conditions of $i = 0.1 \text{ Am}^{-2}$, $T_a = 60 \,^{\circ}\text{C}$, $T_c = 60 \,^{\circ}\text{C}$ and constant cathode concentration $C_c = 1.59 \times 10^{-4} \text{ mol m}^{-3}$.

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Table 1

| Physical | parameters | and | corresponding | values | used | in | this | work |
|----------|------------|-----|---------------|--------|------|----|------|------|
|----------|------------|-----|---------------|--------|------|----|------|------|

| Parameter | Symbol | Value |
|--|------------------------|-------------------------|
| Constant term of water transference coefficient at anode side of membrane as expressed by a series expansion of $C_{\rm H_2O}$ | $w_{\mathrm{a}}^{(0)}$ | 0 |
| Constant term of water transference coefficient at cathode side of membrane as expressed by a series expansion of $C_{\rm H_2O}$ | $w_{ m c}^{(0)}$ | 0 |
| First order term of water transfer coefficient at anode side of membrane as expressed by a series expansion $C_{\rm H_{2}O}$ | $w^{(1)}_{\mathrm{a}}$ | 1.28×10^{-4} |
| First order term of water transfer coefficient at cathode side of membrane as expressed by a series expansion $C_{\rm H_2O}$ | $w_{ m c}^{(1)}$ | 1.28×10^{-4} |
| Current density $(A \text{ cm}^{-2})$ | i | 0-3.1 |
| Coefficient characterizing water flux into anode side of membrane | ν_{a} | 0-1.0 |
| Coefficient characterizing water flux into cathode side of membrane | ν _c | 0-1.0 |
| Specific conductivity at anode side of membrane $(cm s^{-1})$ | κ _a | 1×10^{-3} to 1 |
| Specific conductivity at cathode side of membrane (cm s^{-1}) | κ _c | 1×10^{-3} to 1 |
| Thickness of membrane (cm) | d | 1×10^{-2} |
| Thermal conductivity of membrane ($W \text{ cm}^{-1} \text{ K}^{-1}$) | $K_{ m m}$ | 0.0014 |
| Specific heat of liquid water $(J kg^{-1} K^{-1})$ | $C_{p,1}$ | 4180 |
| Faraday constant (A s mol ^{-1}) | F | 96487 |
| Molecular weight (kg mol^{-1}) | М | 0.018 |
| Ohmic resistance per unit length $(\Omega \text{ cm}^{-1})$ | R | 0.000945 |

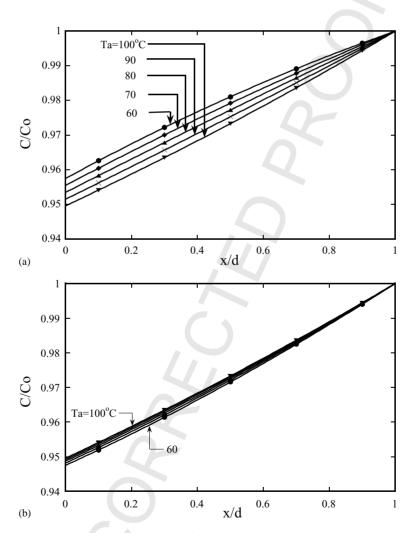


Fig. 3. Water concentration distribution in membrane with $i = 0.1 \,\mathrm{A \, cm^{-2}}$, $T_c = 100 \,^{\circ}\mathrm{C}$, and constant cathode concentration $C_c = 1.59 \times 10^{-4} \,\mathrm{mol \, cm^{-3}}$: (a) constant diffusion coefficient; (b) variable diffusion coefficient.

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267 2.4. Boundary conditions

To solve the governing equations formulated in the last section, the following boundary conditions are specified.

271 2.4.1. Concentration conditions at anode-membrane 272 interface

At the anode-side membrane interface, the condition of water-flux balance [9–12] is imposed, namely:

$$\sum_{i=1}^{\nu_{a}i} \frac{\psi_{a}i}{F} + \kappa_{a}[C_{a} - C_{H_{2}O}(0)]$$

$$= -D_{a}^{(0)} \frac{\partial C_{H_{2}O}(0)}{\partial x} + \frac{i}{F}[w_{a}^{(0)} + w_{a}^{(1)}C_{H_{2}O}(0)]$$
(14)

where: ν_a is a factor expressing the rate of water entry at the anode side of the membrane and is proportional to the current density; κ_a is a factor characterizing the concentrationgradient-driven water flux into or out of the membrane; C_a is the concentration of water at the anode-membrane interface; $C_{H_2O}(0)$ is the water concentration in the membrane at x = 0.

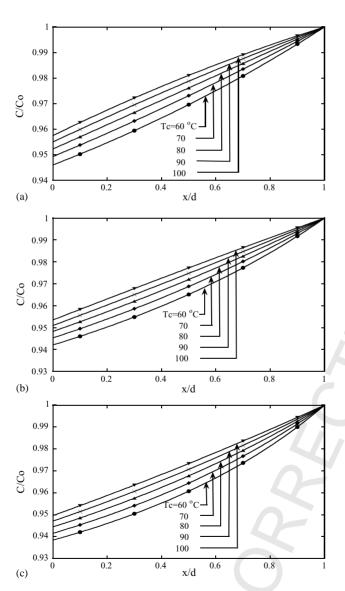
2.4.2. Concentration conditions at membrane-cathode interface

Two types of boundary condition for the water concentration at the membrane–cathode interface are studied. One 288 is the constant water concentration: 289

285

286

$$C_{\rm H_2O}(d) = C_0 \tag{15} _{290}$$



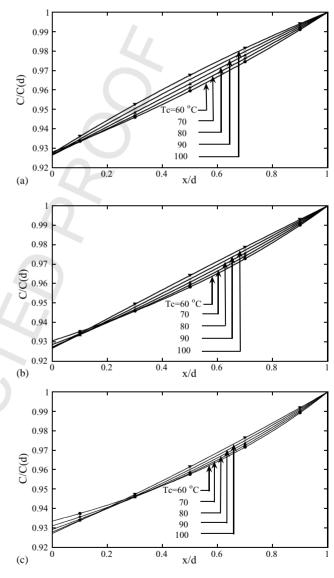


Fig. 4. Effect of T_c on water concentration distribution with i = 0.1 A cm⁻² and constant cathode concentration $C_c = 1.59 \times 10^4 \text{ mol cm}^{-3}$: (a) $T_a = 60 \,^{\circ}\text{C}$; (b) $T_a = 80 \,^{\circ}\text{C}$; (c) $T_a = 100 \,^{\circ}\text{C}$.

Fig. 5. Effect of T_c on water concentration distribution with $i = 0.1 \text{ A} \text{ cm}^{-2}$ and water-flux condition at cathode side: (a) $T_a = 60 \text{ °C}$; (b) $T_a = 80 \text{ °C}$; (c) $T_a = 100 \text{ °C}$.

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the other is a water-flux condition:

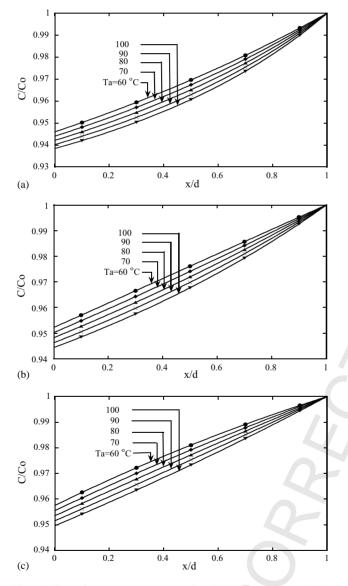
$$\sum_{\substack{293\\294}} \frac{v_{c}i}{F} + \kappa_{c}[C_{c} - C_{H_{2}O}(d)]$$

$$= D_{c}^{(0)} \frac{\partial C_{H_{2}O}(d)}{\partial x} - \frac{i}{F}[w_{c}^{(0)} + w_{c}^{(1)}C_{H_{2}O}(d)]$$
(16)

where v_c is a factor expressing the rate of water entry at cathode side of the membrane proportional to the current density; $C_{\text{H}_2\text{O}}(d)$ is the water concentration at x = d in Eq. (16); $D_c^{(0)}$ is the diffusion coefficient of water at cathode side of the membrane.

300 2.4.3. Thermal conditions at anode and cathode sides

³⁰¹ In this study, the thermal conditions at the anode and ³⁰² cathode sides of the membrane are constant temperatures, ³⁰³ T_a and T_c , respectively, i.e.,





$$T(d) = T_{\rm c}$$
 (18) 305

3. Numerical method

The system of the governing equations mentioned above 307 is non-linear and is difficult to obtain an analytical solution. 308 In this work, the control volume finite difference method is 309 adopted to solve the non-linear, coupled ordinary differential 310 equations. The detailed solution scheme has been published 311 elsewhere [19]. To check the grid independence, solutions on 312 various grid systems are examined. In the separate numerical 313 runs, it is found that there are no differences among the 314 solutions with three grid arrangements of 1000, 2000 and 315

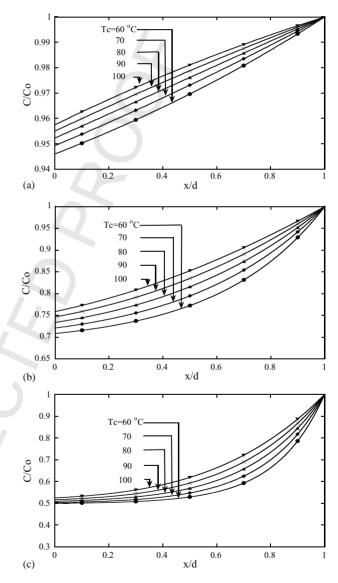


Fig. 7. Effect of T_c on water concentration distribution with $T_a = 60 \,^{\circ}\text{C}$ and constant cathode concentration $C_c = 1.59 \times 10^{-4} \,\text{mol cm}^{-3}$: (a) $i = 0.1 \,\text{A cm}^{-2}$; (b) $i = 0.5 \,\text{A cm}^{-2}$; (c) $i = 1.1 \,\text{A cm}^{-2}$.

Fig. 6. Effect of T_a on water concentration distributions with i = 0.1 A cm⁻² and constant cathode concentration $C_c = 1.59 \times 10^{-4}$ mol cm⁻³: (a) $T_c = 60 \,^{\circ}\text{C}$; (b) $T_c = 80 \,^{\circ}\text{C}$; (c) $T_c = 100 \,^{\circ}\text{C}$.

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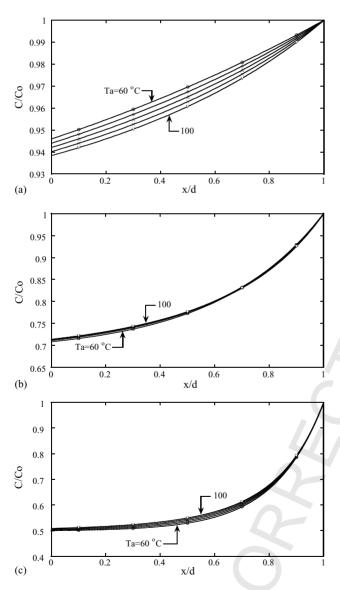
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3000 points. In order minimize the calculating time, 1000 316 grids are adopted for the present problem. Additionally, it 317 is important to compare the predicted results with existing 318 numerical or experimental data. In the comparison shown in 319 Fig. 2, it is apparent that the present predictions agree well 320 with those of Okada et al. [9]. Through these preliminary 32 tests, it is found that the numerical method is suitable for 322 the present study. 323

324 4. Results and discussion

In Section 2, several parameters appear in the formulation. The physical parameters and their corresponding values are presented in Table 1. To disclose the effects of the temperature-dependent diffusion coefficient on the water concentration distribution, Fig. 3(a) and (b) shows, re-329 spectively, the distribution of water concentration with or 330 without consideration of a variable diffusion coefficient. It 331 is seen that the water concentration increases with x/d. In 332 addition, a large water concentration is noted for a system 333 with a lower anode temperature T_a . It is also found that 334 these are noticeable differences between the results with or 335 without consideration of variable diffusion coefficient. This 336 implies that the effects of a variable diffusion coefficient on 337 the water content in the membrane are of importance. 338

For thermal and water management in PEMFCs, the thermal effects of the anode and cathode temperatures (T_a and T_c) on the water concentration in the membrane may be important. The effects of T_a and T_c on the water concentration at a current density $i = 0.1 \,\mathrm{A \, cm^{-2}}$ and a water concentration on cathode side of $C_c = 1.59 \times 10^{-4} \,\mathrm{mol \, cm^{-3}}$ are



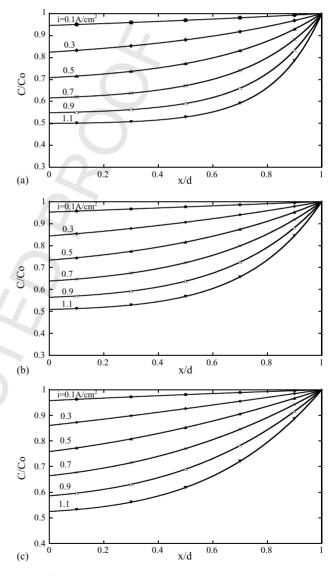


Fig. 8. Effect of T_a on water concentration distribution with $T_c = 60 \,^{\circ}\text{C}$ and constant cathode concentration $C_c = 1.59 \times 10^4 \,\text{mol cm}^{-3}$: (a) $i = 0.1 \,\text{A cm}^{-2}$; (b) $i = 0.5 \,\text{A cm}^{-2}$; (c) $i = 1.1 \,\text{A cm}^{-2}$.

Fig. 9. Effect of current density *i* on water concentration distribution with $T_a = 60 \,^{\circ}\text{C}$ and constant cathode concentration $C_c = 1.59 \times 10^4 \,\text{mol cm}^{-3}$: (a) $T_c = 60 \,^{\circ}\text{C}$; (b) $T_c = 80 \,^{\circ}\text{C}$; (c) $T_c = 100 \,^{\circ}\text{C}$.

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shown in Fig. 4. That data show that the water concentra-345 tion at the anode side of the membrane decreases with in-346 crease in T_a . This can be explained by the fact that, as T_a 347 is increased, the diffusion coefficient becomes larger (see 348 Eq. (8a)). Therefore, water diffusion from the anode side of 349 the membrane is enhanced. This means that an increase in 350 $T_{\rm a}$ causes dehydration of the anode. At a fixed $T_{\rm a}$, a higher 351 water concentration within the membrane can be found in a 352 system with a higher cathode temperature T_c due to strong 353 back-diffusion from the cathode to the anode. 354

The effects of cathode temperature on the water concentration distribution with water-flux conditions are shown in Fig. 5. As in Fig. 4, three sub-plots with different anode temperatures T_a are presented. It is noteworthy that the dimensionless water concentration, C/C(d), is presented, where C(d) is the water concentration at the cathode side of the

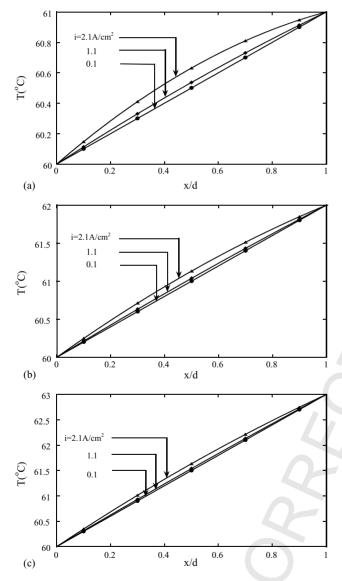


Fig. 10. Effect of current density *i* on temperature distribution with $T_a = 60 \,^{\circ}\text{C}$, constant cathode concentration $C_c = 1.59 \times 10^4 \,\text{mol cm}^{-3}$: (a) $T_c = 61 \,^{\circ}\text{C}$; (b) $T_c = 62 \,^{\circ}\text{C}$; (c) $T_c = 63 \,^{\circ}\text{C}$.

membrane. An overall inspection in Fig. 5 indicates that, for 361 water-flux conditions at the cathode side, the water concen-362 tration increases with the normalized depth from the anode 363 side. In the region near the anode side (i.e., at small values 364 of x/d), a larger normalized water concentration, C/C(d), is 365 noted for a system with a lower T_c . By contrast, in the region 366 away from the anode side (i.e., at large values of x/d), C/C(d)367 increases with an increase in T_c . In fact, the local water con-368 centration, C(x), is a function of the operating temperatures, 369 $T_{\rm c}$ and $T_{\rm a}$. As $T_{\rm c}$ is raised, membrane dehydration occurs at 370 the anode side, but hydration occurs at the cathode side. 371

The dependence of the water concentration profiles on 372 the temperature at cathode side of the membrane ($T_c = 60$ 373 to $100 \,^{\circ}$ C) is shown in Fig. 6. Here the water concentration 374 at the cathode side of the membrane is kept constant. The 375 results show that at fixed T_a a higher water concentration at 376 the anode side of the membrane is found in a system with 377 a higher T_c . This is due to the fact that increasing T_c will 378 markedly enhance the membrane hydration. That is, the back 379 diffusion of water to the anode side is significant at a high T_c . 380

In order to realize how the current density affects the water content in the membrane, Fig. 7 presents the effects of the current density i on the water concentration distribution 383

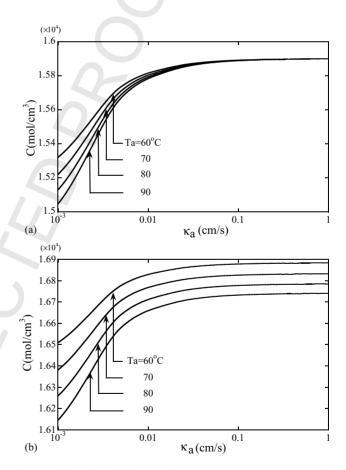


Fig. 11. Effect of humidification factor κ_a on water concentration distribution with $T_a = 60 \,^{\circ}\text{C}$, $i = 0.1 \,\text{A cm}^{-2}$ and water-flux condition at cathode side under T_c : (a) concentration at anode side; (b) concentration at cathode side.

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with $T_a = 60 \,^{\circ}\text{C}$ and a constant cathode concentration of 384 $C_{\rm c} = 1.59 \times 10^4 \,\mathrm{mol}\,\mathrm{cm}^{-3}$. The influence of *i* on water con-385 centration at the anode side is similar for different $T_{\rm c}$. Care-386 ful inspection of the data shows that there is a smaller water 387 concentration at the anode side at a large current density. 388 This can be explained by noting that an increase in current 389 density causes the membrane to be seriously dehydrated due 390 to water drag by electro-osmosis. As for the results men-391 tioned above, at a fixed x/d and *i*, the water concentration 392 increases with an increase in $T_{\rm c}$. 393

The effect of T_a on the water concentration distribution 394 is shown in Fig. 8 with $T_{\rm a}$ = 60 °C and $C_{\rm c}$ = 1.59 × 395 10^4 mol cm^{-3} under different *i*. The water concentration 396 profile has a parabolic form. As the current density is in-397 creased, however, the deviation in the water concentration 398 distribution at different T_a becomes small. Therefore, the 399 temperature at the anode side, T_a has only a small impact 400 on the water concentration in the membrane at high current 40⁻ density. 402

The influence of current density *i* on the water concentration distributions at different anode operating temperatures are presented in Fig. 9. By comparing the results in Fig. 9(a), it is found that the anode side of the membrane

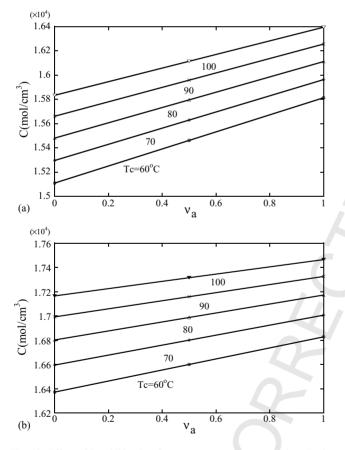


Fig. 12. Effect of humidification factor v_a on water concentration distribution with $T_a = 60 \,^{\circ}\text{C}$, $i = 0.1 \,\text{A cm}^{-2}$ and water flux at cathode side under different T_c : (a) concentration at anode side; (b) concentration at cathode side.

tends to become dehydrated as the current density is raised. 407 This is because that the electro-osmotic drag effect becomes 408 stronger as the current density is higher. It is also found in 409 the separate numerical runs that the membrane is much wetter for the system with a higher T_c than that with a lower T_c . 411 This is due to the temperature-dependence of the diffusion 412 coefficient. 413

The relationship between the current density and the tem-414 perature distribution is shown in Fig. 10. It is clearly shown 415 in Fig. 10(a) that when the current density is raised, the tem-416 perature changes sharply at the anode side of membrane. For 417 example, when it is necessary to speed up a car, the current 418 density must go up. This will cause dehydration of the mem-419 brane, which, in turns, causes the temperature to increase 420 and become more non-uniform. Thermal expansion of the 421 membrane may become serious and lead to the breakdown 422 of the membrane. Therefore, the strength of the membrane 423 is a key factor for fuel cells operating under high current 424 density conditions. 425

The effect of the humidification parameter κ_a on the wa-426 ter concentration at the anode and cathode sides with $T_a =$ 427 $60 \,^{\circ}\text{C}$ and $i = 0.1 \,\text{A}\,\text{cm}^{-2}$ are shown in Fig. 11. When 428 κ_a is increased, water vapour enters the membrane more 429 freely from the anode gas-diffusion electrode through the 430 anode-membrane interface which, in turn, results in an in-431 crease in the water content. A careful inspection of Fig. 11 432 indicates that the water concentration changes sharply when 433 κ_a is increased from 10^{-3} to 10^{-1} cm s⁻¹. But, for $\kappa_a > 10^{-1}$ 434 10^{-1} , the effect of κ_a on the water content in the membrane 435 is insignificant. 436

The influence of the parameters of the electro-osmotic 437 drag at anode side (v_a) on the water concentration at the an-438 ode and cathode sides is presented in Fig. 12. It is observed 439 that the water concentration increases linearly with increase 440 in v_a . When v_a is increased, the water enters easily the mem-441 brane from the anode gas-diffusion electrode through the 442 anode-membrane interface and thus results in an increase 443 in the water content within the membrane. 444

5. Conclusions

A detailed analysis of the thermal and water manage-446 ment in the PEMFC membrane with coupling effects of 447 mass diffusion and temperature gradient have been per-448 formed by using a one-dimensional mathematical model. 449 The thermal-mass diffusion coupling effects are taken into 450 account with consideration of the temperature-dependent 451 diffusivity. The model can predict the water distribution in 452 the membrane under different operating conditions. This is 453 useful for selecting the optimal membrane material and es-454 timating the gas-inlet temperature or working density in de-455 signing a PEMFC. The major findings in this study are sum-456 marized as follows. 457

(i) Increasing the temperature at the anode side of the 458 membrane can cause dehydration of the membrane. 459

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- (ii) Increasing the current density will increase dehydration
 of the anode side of the membrane. This is attributed
 to the strong electro-osmotic drag effect under the operating conditions of high current density.
- 464 (iii) At high current density, the temperature effect on the
 465 water concentration becomes smaller. The current den466 sity effect dominates the water concentration distribu467 tion.
- (iv) Temperature distribution changes sharply in the membrane at high current densities. This can damage the
 membrane.
- 471 (v) Increasing the humidification factor κ_a augments the 472 water concentration at both the anode and the cath-473 ode sides of the membrane. Never the less, increase in 474 κ_a above 10^{-1} cm s⁻¹ has little influence on the water 475 concentration.
- 476 (vi) At fixed current density, the effects of the parameters 477 of electro-osmotic drag, ν , on the water concentration 478 is considerable. The dependence of the water content 479 on ν is almost linear.

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