

# Study on the relationship between the ternary interaction parameter and the structure of water by the effect of aliphatic alcohols and phenol on the swelling behavior of poly(ethylene-co-vinyl alcohol) membrane in aqueous solution

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## Abstract

The effect of very low concentrations of ethanol, 2-propanol and phenol on the swelling degree of poly(ethylene-co-vinyl alcohol) (EVAL) in water was investigated. The effect of phenol on the swelling degree of EVAL was remarkably large compared to that of ethanol and that of 2-propanol. Theoretical analysis on the basis of Flory–Huggins theory using three binary interaction parameters could appropriately predict the EVAL swelling degree in ethanol/water and 2-propanol/water mixtures. However, the theoretical swelling degree of EVAL in phenol/water mixtures needed a ternary interaction parameter ( $\chi_T$ ) to match with experimental data points. An optimum value of  $\chi_T$  for the water–phenol–EVAL system was found to be  $-3.3$ . The relationship between the ternary interaction parameter and the structure of water from observations of the effect of phenol on the EVAL swelling was discussed. Based on the analysis of low-frequency Raman spectroscopy reported by Suzuki et al. [J. Chem. Phys. 107 (1997) 5890], the contribution of  $\chi_T$  to the EVAL swelling was attributed to the increase of the entropy in bulk water due to the effect of phenol on the disruption of the tetrahedral hydrogen-bonded networks of water molecules. This, in turn, induced an increase of water absorption in EVAL.

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**Keywords:** EVAL swelling; Ternary interaction parameter; Water structure

## 1. Introduction

The extensive development of industrial separation process using membranes has focused the attention on different membrane properties. For example, the equilibrium swelling degree of a membrane is an important property, which influences the membrane's permeability,

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selectivity and mechanical properties. Furthermore, a membrane swollen in water is of considerable importance for the application of drug delivery and pervaporation. Therefore, a great deal of effort has been paid to study the swelling behavior of polymers [1–5]. Any compound that is present in water, however, also can influence the swelling behavior of polymers if it binds to the polymer or changes the water property. Therefore, it has become necessary to perform more fundamental investigation on the mechanisms at the microscopic level governing the membrane swelling behavior.

In a previous study [6], the swelling behavior of poly(ethylene-co-vinyl alcohol) (EVAL), polyurethane and poly(ethylene-co-vinyl acetate) in ethanol/water mixtures was investigated. It was found that the hydrophobic interaction between polymer and water is a major factor to influence the polymer swelling due to changes in the structuring of water around hydrophobic polymers. Therefore, it is important to understand the water structure around a polymer membrane because the water structure will influence the membrane swelling behavior to a great degree. In this study, the effect of ethanol, 2-propanol and phenol on the structure of water from observations of their effect on the swelling behavior of EVAL was investigated. All substances studied here, added in tiny amounts, increased the swelling behavior of EVAL. The effect of phenol on the EVAL swelling was much stronger than that of ethanol and that of 2-propanol. In order to get a better understanding of membrane–water interactions in the presence of other compounds, the difference in swelling behavior of EVAL was studied by the theoretical analysis of competitive interactions on the basis of a suitable thermodynamic model. Most attempts to analyze the phase behavior of ternary systems are based on a consideration of the binary interaction parameter embodied in the Flory–Huggins theory [7]. However, it was found that a ternary interaction parameter ( $\chi_T$ ) [8,9] was required for an accurate description of the effect of phenol on the EVAL swelling behavior, suggesting that binary interaction parameters are not the controlling parameter in this system and that there exists an additional interaction among phenol, water and EVAL. It is well known that a ternary interaction parameter is required for an accurate description of the preferential sorption of polymers in mixed solvents [10,11]. However, the mechanism for the existence of the ternary interaction parameter remains to be interpreted. Therefore, through comparing theoretical predictions and experimentally obtained data, the physical meaning of  $\chi_T$  and the mechanism for phenol to significantly influence the swelling degree of EVAL in water is discussed in this work.

## 2. Materials and methods

EVAL was obtained from Kuraray Co. Ltd., Japan (EP-E105A) having an average ethylene content of 44 mol% and an average molecular weight  $M_n = 56,000$  g/mol (intrinsic viscosity = 0.87 dl/g) [12]. The EVAL polymer used for swelling measurements in the form of a membrane with a dense structure was prepared by solvent evaporation in a vacuum oven [13]. A piece of membrane, of a known weight, was immersed into a flask containing water and very low concentrations of ethanol, 2-propanol or phenol at 25 °C for several weeks. The changes in the weights of the membranes were measured by carefully wiping the superfluous liquid with tissue paper. The swelling equilibrium was established until no further weight increase was observed. The swelling degree was expressed as a relative weight increase (gram of liquid/gram of dry membrane).

### 2.1. Simulation theory

Besides experimental observation, the effect of ethanol, 2-propanol and phenol on the swelling degree of EVAL in water was predicted theoretically. In this study, the Flory–Huggins theory [7] was used to describe the Gibbs free energy of mixing ( $\Delta G_m$ ) for a ternary system, in which a ternary interaction parameter,  $\chi_T$ , was included:

$$\Delta G_m = RT(n_1 \ln \phi_1 + n_2 \ln \phi_2 + n_3 \ln \phi_3 + \chi_{12} n_1 \phi_2 + \chi_{13} n_1 \phi_3 + \chi_{23} n_2 \phi_3 + \chi_T n_1 \phi_2 \phi_3) \quad (1)$$

where  $n_i$  is the mole of the component  $i$ ,  $\phi_i$  is its volume fraction,  $\chi_{ij}$  is the binary interaction parameter between the components  $i$  and  $j$ . For the present ternary system, the subscript  $i = 1, 2$ , and  $3$  denotes water, added substance, and EVAL, respectively. Differentiating Eq. (1) with respect to  $n_1$  and  $n_2$ , the chemical potential,  $\Delta\mu_i(\mu_i\mu_i^0)$  in the membrane phase is given:

$$\begin{aligned} \frac{\Delta\mu_1}{RT} = & \ln \phi_1 + 1 - \phi_1 - \frac{V_1}{V_2} \phi_2 - \frac{V_1}{V_3} \phi_3 \\ & + (\phi_2 \chi_{12} + \phi_3 \chi_{13})(\phi_2 + \phi_3) - \frac{V_1}{V_2} \phi_2 \phi_3 \chi_{23} \\ & - h_1 h_2 \phi_2 \frac{d\chi_{12}}{dh_2} - \phi_1 \phi_2 \phi_3 \frac{\partial \chi_{13}}{\partial \phi_2} - \phi_1 \phi_3^2 \frac{\partial \chi_{13}}{\partial \phi_2} \\ & - \phi_1 \phi_3^2 \frac{\partial \chi_{13}}{\partial \phi_3} - \frac{V_1}{V_2} \phi_2^2 \phi_3 \frac{\partial \chi_{23}}{\partial \phi_2} - \frac{V_1}{V_2} \phi_2 \phi_3^2 \frac{\partial \chi_{23}}{\partial \phi_3} \\ & - \phi_1 \phi_2^2 \phi_3 \frac{\partial \chi_T}{\partial \phi_2} - \phi_1 \phi_2 \phi_3^2 \frac{\partial \chi_T}{\partial \phi_3} - \chi_T \phi_2 \phi_3 (1 - 2\phi_1) \end{aligned} \quad (2)$$

$$\begin{aligned}
\frac{\Delta\mu_2}{RT} = & \ln \phi_2 + 1 - \phi_2 - \frac{V_2}{V_1} \phi_1 - \frac{V_2}{V_3} \phi_3 \\
& + \left( \frac{V_2}{V_1} \phi_1 \chi_{12} + \phi_3 \chi_{23} \right) (\phi_1 + \phi_3) \\
& - \frac{V_2}{V_1} \phi_1 \phi_3 \chi_{13} + \frac{V_2}{V_1} h_1 h_2 \phi_1 \frac{d\chi_{12}}{dh_2} \\
& + \frac{V_2}{V_1} \phi_1 \phi_3 (\phi_1 + \phi_3) \frac{\partial \chi_{13}}{\partial \phi_2} - \frac{V_2}{V_1} \phi_1 \phi_3^2 \frac{\partial \chi_{13}}{\partial \phi_3} \\
& + \phi_2 \phi_3 (\phi_1 + \phi_3) \frac{\partial \chi_{23}}{\partial \phi_2} - \phi_2 \phi_3^2 \frac{\partial \chi_{23}}{\partial \phi_3} \\
& + \frac{V_2}{V_1} \phi_1 \phi_2 \phi_3 (\phi_1 + \phi_3) \frac{\partial \chi_T}{\partial \phi_2} - \frac{V_2}{V_1} \phi_1 \phi_2 \phi_3^2 \frac{\partial \chi_T}{\partial \phi_3} \\
& + \frac{V_2}{V_1} \chi_T \phi_1 \phi_3 (1 - 2\phi_2) \quad (3)
\end{aligned}$$

where  $\mu_i^0$  is the chemical potential of component  $i$  at standard state,  $V_i$  is the molar volume,  $h_1 = \phi_1/(\phi_1 + \phi_2)$  and  $h_2 = \phi_2/(\phi_1 + \phi_2)$ . Likewise, the chemical potentials,  $\Delta\mu_1$  and  $\Delta\mu_2$ , in the liquid mixture phase can be obtained according to Eqs. (2) and (3) by assuming  $\phi_3 = 0$ .

At equilibrium between the liquid mixture phase and the membrane phase (l and m) at a specified temperature and pressure, the chemical potentials of each liquid component in these two phases are equal, i.e.,

$$\mu_1^l = \mu_1^m \quad (4)$$

$$\mu_2^l = \mu_2^m \quad (5)$$

where  $\mu_i^l$  and  $\mu_i^m$  are the chemical potentials of component  $i$  in the liquid mixture phase and the membrane phase, respectively. Since volume fractions of all components in the membrane phase ( $\phi_i^m$ ) add up to 1, we have:

$$\phi_1^m + \phi_2^m + \phi_3^m = 1 \quad (6)$$

Eqs. (2)–(6) describe the compositions of the membrane phase at equilibrium. Given interaction parameters and related physical properties, these equations can be used to compute the theoretical membrane swelling degree  $((\rho_1 \phi_1^m + \rho_2 \phi_2^m)/\rho_3 \phi_3^m)$ , where  $\rho_i$  is the density of component  $i$ .

## 2.2. Interaction parameters

In this study, all  $\chi_{12}$  parameters between water and added substances at 25 °C were calculated from the excess Gibbs energy data using the group contribution method of UNIFAC [14]. Assuming that  $\chi_{12}$  has the functional form suggested by Koningsveld and Kleintjens [15], parameters  $a$ ,  $b$ , and  $c$  in Eq. (7) could be found by least square regression.

$$\chi_{12} = a - \frac{b}{1 - c\phi_2} \quad (7)$$

For a ternary system, following Yilmaz and McHugh [16],  $\chi_{12}$  was assumed to be a function only of  $\phi_2/(\phi_1 + \phi_2)$ . Thus,  $\chi_{12}$  was obtained by replacing  $\phi_2$  with  $H_2 = \phi_2/(\phi_1 + \phi_2)$  in Eq. (7).

Binary interaction parameters between pure liquid and polymer,  $\chi_{13}$  and  $\chi_{23}$ , were determined using data from equilibrium swelling experiments of the pure components in the EVAL membrane [17]. The following equation was employed:

$$\ln \phi_i + \left( 1 - \frac{1}{x_n} \right) \phi_3 + \chi_{i3} \phi_3^2 = 0, \quad i = 1 \text{ or } 2 \quad (8)$$

where  $x_n$  is the degree of polymerization of the polymer. Since phenol is solid at 25 °C, the binary interaction parameter between phenol and EVAL was obtained by the solubility parameter method [18]. The following equation was employed:

$$\chi_{23} = \frac{V_2(\delta_2 - \delta_3)^2}{RT} \quad (9)$$

where  $\delta$  is the solubility parameter. The solubility parameters of phenol and EVAL are 24.1 and 27.6 (MPa<sup>0.5</sup>), respectively [19,20].

Experimental data for the ternary interaction parameter,  $\chi_T$  is not available in literature. In this study, we simply treated  $\chi_T$  as an empirical correction parameter. A fitting procedure was performed by varying  $\chi_T$  to see if the theoretical membrane swelling fits the experimental data.

## 3. Results

The EVAL swelling for the addition of the various substances in aqueous solution at 25 °C were plotted

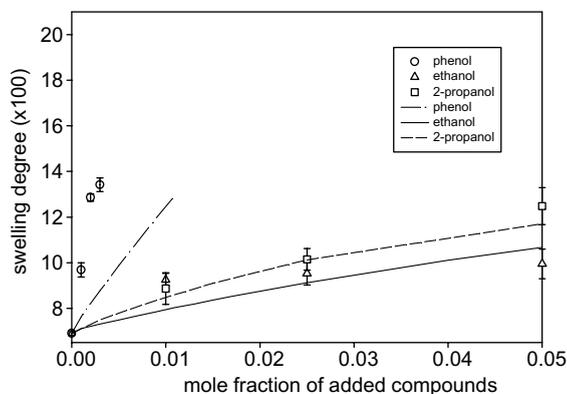


Fig. 1. Experimental EVAL swelling data and theoretical curves according to the Flory–Huggins theory with  $\chi_T = 0$  for the addition of ethanol, 2-propanol and phenol in aqueous solution at 25 °C.

as a function of molar fraction in Fig. 1. All data were shown as the mean  $\pm$  standard deviation from triplicate independent experiments. A previous paper [6] has shown that the shape of the swelling curves is quite different for different polymers in water/ethanol mixtures. In this work, all added substances studied here increased the EVAL swelling and the swelling degree increased with increasing the concentration of added substances. Although the differences in swelling degree of EVAL in ethanol and 2-propanol aqueous solutions are not very significant, it is obvious that the effect of phenol on the EVAL swelling is stronger than that of ethanol and that of 2-propanol.

As mentioned in the simulation theory, the swelling behavior of a polymer can be derived from the Flory–Huggins theory with a number of parameters. Therefore, theoretical EVAL swelling curves determined by solving Eqs. (2)–(6) with  $\chi_T = 0$ , together with the experimental data points for comparison, are given in Fig. 1. The physical constants employed in swelling computations are given in Table 1. The binary interaction parameters,  $\chi_{ij}$ , were found by using Eqs. (7)–(9) and the results are given in Table 2. Fig. 1 shows the results of theoretical swelling curve with  $\chi_T = 0$  appear to be in line with experimental findings for EVAL in water/ethanol and water/2-propanol mixtures. In the water/phenol mixture, although both the experimental and the theoretical swelling values with  $\chi_T = 0$  show a similar trend, the theoretical values are notably smaller than the experimental data. This indicates that only binary interaction parameters approach to the EVAL swelling in the water/phenol

Table 1

Physical properties of EVAL, water, ethanol, 2-propanol and phenol

Component	Molecular weight	Density (g/cm <sup>3</sup> )	Molar volume (cm <sup>3</sup> /mol)
EVAL	56,000	1.14	47,863
Water	18	1	18
Ethanol	44	0.78	58.23
2-Propanol	60	0.784	76.53
Phenol	94	1.06	84.85

Table 2

Summary of binary interaction parameters at 25 °C

	$\chi_{ij}$
Water–EVAL	1.956
Water–ethanol	$2.7521 - 1.7971/(1 + 0.1346 \cdot H_2)$
Water–2-propanol	$0.4317 + 0.6988/(1.0 - 0.4386 \cdot H_2)$
Water–phenol	$1.3889 - 0.4308/(1 + 2.4994 \cdot H_2)$
Ethanol–EVAL	1.51
2-propanol–EVAL	2.1
Phenol–EVAL	0.438

$$H_2 = \phi_2/(\phi_1 + \phi_2).$$

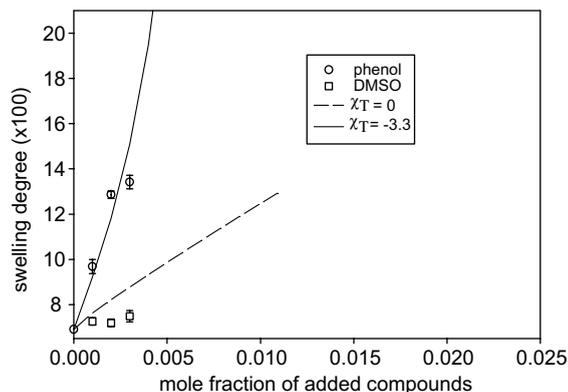


Fig. 2. Experimental EVAL swelling data and theoretical curves according to the Flory–Huggins theory with  $\chi_T = 0$  and  $-3.3$  for the addition of phenol in aqueous solution at 25 °C. For comparison, experimental EVAL swelling data for the addition of DMSO in aqueous solution at 25 °C are shown.

phenol mixture is inadequate. To improve the agreement between the experimental and theoretical values, we postulated the existence of a ternary interaction parameter,  $\chi_T$  to modify the theoretical EVAL swelling in the water/phenol mixture. The main difficulty in applying the concentration-dependent  $\chi_T$  parameter to a ternary system is to measure the  $\chi_T$  parameter directly. For simplicity, due to very low concentrations of added phenol molecules, the theoretical swelling behavior of EVAL in phenol aqueous solution was calculated by selecting  $\chi_T$  being a constant to examine whether or not  $\chi_T$  is a significant factor. Fig. 2 shows the theoretical swelling curve of EVAL in phenol aqueous solution fits well to experimental data points for  $\chi_T = -3.3$ , suggesting that a reliable curve fitting has been obtained. Therefore, it is appropriate to introduce a ternary interaction parameter when binary parameters provide an inadequate description of swelling behavior.

#### 4. Discussion

The original Flory–Huggins relation generalized for three-component systems is a special case of Eq. (1) where  $\chi_T$  is equal to zero. For the theoretical analysis of our experimental data, we tried first to employ the simple relation for  $\Delta G_m$ , i.e.,  $\chi_T = 0$ . However, the EVAL swelling behavior in phenol aqueous solution cannot be predicted by the binary interaction parameters only, so we postulated the existence of a ternary interaction parameter to rationalize this behavior. Similarly, the ternary interaction parameter is required for an accurate description of the preferential sorption of polymers in mixed solvents [10,11]. Basically, the ternary interaction parameters cannot be evaluated from experimental data of independent binary systems. Thus,

the ternary interaction parameter can be considered as an adjustable one to experimental data and encompasses all deviations of the real system from the idealized system for which only the binary terms are considered [21,22]. Munk et al. calculated the ternary interaction parameters in the range between  $-0.2$  and  $0.8$  for the preferential sorption of polymers in different mixed solvents [21,22].

In this study, an appropriate agreement for phenol to influence the swelling degree of EVAL in water was obtained by using  $\chi_T = -3.3$ . Similar to the binary interaction parameter, the parameter  $\chi_T$  with a negative value has a positive effect on the polymer swelling [6]. However, what is the mechanism for phenol to influence the swelling degree of EVAL in water to a large degree? The physical meaning of such a highly negative  $\chi_T$  remains to be interpreted. It is known that the Flory–Huggins interaction parameter  $\chi_{ij}$  is, by its original definition, a measure of the interaction energy between each polymer segment and its neighbors [7]. Nonetheless, the Flory–Huggins interaction parameter  $\chi_{ij}$  is defined better as a measure of the excess Gibbs energy of a binary system [7]. Thus, in analyzing the meaning of  $\chi_T$  it is necessary to take into account both of the contribution of enthalpy and entropy for the formation of the ternary complex (1–2–3).

At first, the contribution of enthalpy is considered. For a negative  $\chi_T$  parameter, it is assumed that the formation of (1–2–3) contacts is energetically favorable. Therefore, one may assume a coupling effect: phenol molecules show a favorite orientation wherein the hydrophobic parts point in the direction of the polymer and the hydrophilic parts point in the direction of the water molecules. Hence, when phenol permeates into EVAL, water is incorporated with phenol to permeate into EVAL. In this study, only very low concentration of phenol was added to water and the OH-group of phenol only can be hydrogen-bonded to limited water molecules [23], thus, it is not reasonable that phenol in tiny amounts can create a high EVAL swelling. Consequently, the coupling effect is not appropriate to explain the result of a very negative  $\chi_T$  value.

On the other hand, one may assume that a higher amount of water permeates into EVAL after phenol swelling EVAL. Recent measurements in the cross-linked poly(*N*-isopropylacrylamide) gel swollen in phenol–water mixtures showed that when the elastic term is taken into account, the presence of phenol changes the value of the third order interaction parameter [24]. In the present system, it is expected that polyethylene sequences in the EVAL cluster into aggregates, which act as cross-links, so the swelling degree of the membranes being limited by the effective elastic modulus of the network. In the presence of phenol, some of the polyethylene aggregates partly dissolve, thereby reducing the elastic modulus and increasing the swelling degree. Such

a mechanism was checked by using DMSO to replace phenol to repeat the swelling experiment; see Fig. 2. Although DMSO is a good solvent for EVAL [12], the concentration dependence of the EVAL swelling from DMSO solutions was much smaller than that from phenol solutions. In contrast, the DMSO concentration dependence of the EVAL swelling was similar to the ethanol and 2-propanol. Therefore, it is not reasonable that phenol in tiny amounts can, but DMSO cannot, partly dissolve the EVAL networks to create a high EVAL swelling.

Again, one may assume that phenol is a weak acid, so the adsorbed phenol molecules can split of protons and then negatively charge the polymer chain, which leads to the membrane swelling due to electric charge repulsion. Such an ionization effect was checked by measuring the EVAL swelling degree in water at various pH. As shown in Fig. 3, it can be seen that the membrane swelling does not increase until the pH decreases to 4.0, which is much stronger than a weak acid. Therefore, the property of weak aromatic acid is also not inappropriate to explain the result of a very negative  $\chi_T$  value.

The low EVAL swelling in water, shown in Fig. 1, is believed to arise from the hydrophobic property of EVAL. It is known that the water molecules in the vicinity of the hydrophobic polymer form clathrate structures according to the flickering-cluster model [25]. Such hydrophobic hydration clusters due to the formation of hydrogen bonds among water molecules are more stable and ordered than the water clusters in bulk water, which can minimize the net free energy of the system. This implies that the low equilibrium absorption of water in the hydrophobic polymer can be attributed to the ordered structure of water molecules around the EVAL. Thus, in order to understand the EVAL swelling behavior in the phenol aqueous solution, we must pay attention not only the interaction between EVAL and

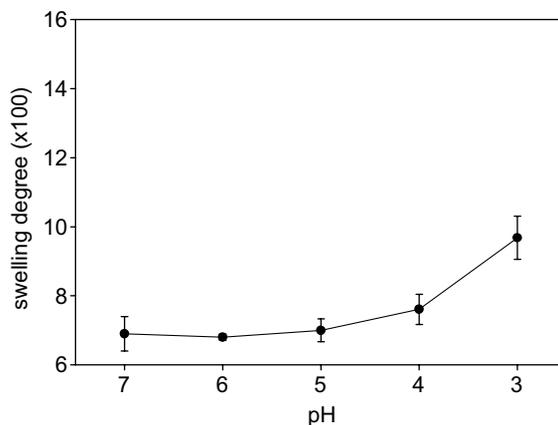


Fig. 3. Experimental EVAL swelling data in water at various pH.

water in the presence of phenol but also to the effect of phenol on the change in the entropy of the water. In the following, we would like to propose one possible mechanism for  $\chi_T < 0$  caused by the change in entropy of water. If there exists an additional interaction between water and a “water-structure making” substance, the water cluster would be formed firmly and with a larger size, leading to a smaller absorption. In contrast, if the water cluster is destroyed in the presence of a “water-structure breaking” substance, the water cluster structure would be disrupted to form a new water cluster with a smaller number of water molecules. Therefore, the polymer would adsorb water more easily, leading to a higher swelling degree. Consequently, whether or not the ordered and organized water cluster would be destroyed or strengthened by the addition of other substances to the water is crucial in gaining detailed knowledge of the entropy of water and the swelling behavior of a hydrophobic polymer.

The interpretation for the contribution of entropy for the origin of the negative  $\chi_T$  parameter is based on the analysis of low-frequency Raman spectroscopy performed by Suzuki et al. [26]. Raman spectroscopy is a powerful method for studying the dynamical structure of the hydrogen-bonded water molecules. In the low-frequency range, Raman spectra contain two vibrational modes of the restricted translations of hydrogen-bonded network of water molecules around 60 and 190  $\text{cm}^{-1}$ , corresponding to the bending motion of the O–O–O units containing no less than three water molecules and the stretching of the O–H–O units in the hydrogen-bonded network with at least five water molecules, respectively [26]. Therefore, the effect of phenol on the formation of ordered structures of water molecules could be investigated by low-frequency Raman spectroscopy around these two vibrational modes. Suzuki et al. [26] found that presence of the phenol and alcohol molecules at very low concentrations has a considerable effect on the structure of hydrogen-bonded networks in liquid water. They found that the intensity of the bending mode around 60  $\text{cm}^{-1}$  is increased but the intensity of the stretching mode around 190  $\text{cm}^{-1}$  is decreased by the addition of phenol or alcohols into water. Therefore, the structure of the hydrogen-bonded network surround an individual alcohol molecule differs from the structure of bulk water. Instead, it is formed from hydrogen-bonded units consisting of three water molecules. This suggests that the tetrahedral structure of water molecules is disrupted and the entropy of water molecules becomes larger. Furthermore, Suzuki et al. [26] found that the change in the entropy of bulk water induced by adding phenol molecules is much larger than the change induced by adding aliphatic alcohol molecules. Such a large effect of phenol on the structure of water clusters is in good agreement with our result that the effect of phenol molecules on the EVAL swelling is much stronger than that of

ethanol and that of 2-propanol at the same concentration. From the decrease of tetrahedral structure and the increase of entropy in bulk water, we postulate that phenol has a greater tendency than ethanol and 2-propanol to destroy the tetrahedral structure of water and to form new hydrogen bonded cluster with less water molecules. Therefore, the effect of phenol on increasing the entropy of the bulk water for  $\chi_t < 0$  is proposed.

## 5. Conclusion

Although the  $\chi_T$  value is only a fitted parameter, the result indicates that  $\chi_T$  cannot be neglected and might even predict the effect of the added substance on the structure of nearby water clusters to dominate the membrane swelling behavior. Here, we again mention that  $\chi_T < 0$  can be caused also by the change in the enthalpy of the system. Nevertheless, we would like to stress that hydration cluster shells, through hydrogen bonding, form in the vicinity of the added substances contribute to the change of the polymer swelling directly. Of course, it is difficult to understand the concrete structure of the cluster shells around phenols and the mechanism that produces the drastic change in the water structure by the addition of small concentrations of phenol molecules, but the change in the EVAL swelling resulting from the added substance appears to be a good indicator of the effect of the substance on the structure of nearby water clusters in very dilute aqueous solutions.

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