

## An 8-bit 2-V 2-mW 0.25- $\mu\text{m}^2$ CMOS DAC

Huei-Chi Wang, Hong-Sing Kao, and Tai-Cheng Lee\*  
 AlfaPlus Semiconductor Inc., HsinChu, Taiwan  
 Electrical Engineering Department and GIEE  
 National Taiwan University, Taipei, Taiwan\*

### ABSTRACT

A low-voltage low-power small area digital-to-analog (DAC) for mixed-signal applications is introduced. A full equally weighted current steering DAC is a performance-efficient architecture for 8-bit resolution, due to almost all the current taken from the supply is used for the output signal. The current steering architecture is also highly suitable for high-speed operation and requires no calibration, trimming, or dynamic averaging. The circuit operates from a 2-V power supply in a standard 0.25 $\mu\text{m}$  CMOS technology. The measured DNL/INL is 0.23/0.3, and output 200-kHz signal achieves 50 dBc SFDR at 10 MS/s update rate with power dissipation of 2 mW.

### 1. INTRODUCTION

In the telecommunication systems of today, the interface between the digital signal processing systems and the analog part of the chip has become one of the key building blocks. Current steering DAC architectures are intrinsically fast, cost effective, and have high power efficiency [1][2].

The fastest DAC operates in current steering principle, feeds all the current directly to the output, achieving almost 100% power efficiency. The most straightforward approach is to use the bits of the digital input word to control a set of binary weighted current source. A high-resolution binary weighted current steering DAC suffers from limited matching properties of technologies, large DNL errors, potential non-monotonicity, and non-equal switching time of the different sized currents cause glitches in major code transitions. These glitches cause large spurs in the frequency domain, especially for small signal. Complex trimming circuits are needed to improve the matching [3].

Segmented higher bits with equally weighted and lower bits with binary weighted [4], monotonicity is not guaranteed and suffers from SFDR degrade as bias circuits of the two MSB/LSB arrays are unmatched [5].

In this paper, a full equally weighted current steering DAC is a performance-efficient architecture for 8-bit resolution. Although the resolution of the DAC increases by a single bit, the number of current sources in the current-source array doubles. The area occupied by a single equally

current source also doubles because of the random matching constraint. This leads to a four times area increase for the current-source array for each additional bit. This architecture features minimum requirements on matching, and all the glitches are equally proportional to the signal step that becomes part of the signal and causes no distortion. This is a big advantage in the frequency domain and monotonicity is guaranteed.

Section II discusses the circuit design consideration in the full equally weighted current steering DAC. Section III presents results from measurements, and Section IV summarizes the conclusions.

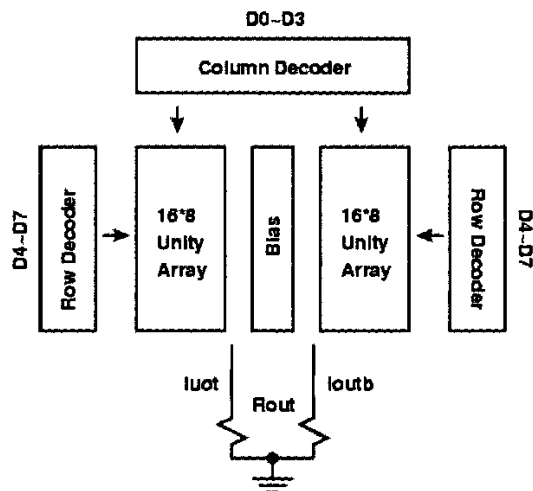


Fig. 1. Block diagram of the DAC.

### 2. CIRCUIT OPERATION

Shown in Fig.1, the block diagram of the DAC employs full equally weighted current sources.

Three fundamental building blocks, including the decoding latch logic, the switching element and the current source, are required by the DAC. The two-stage decoding logic is implemented with conventional combinational gates optimized for speed and with no pipelining. A key aspect of the performance of the DAC is its extremely small glitch energy. In order to achieve the small glitch energy, a number of problems have been solved:



wide and short to make the voltage drop along them negligible.

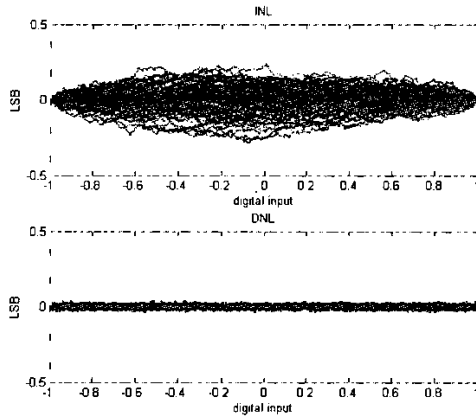


Fig. 3 Matlab 100 simulations DNL/INL profile versus input.

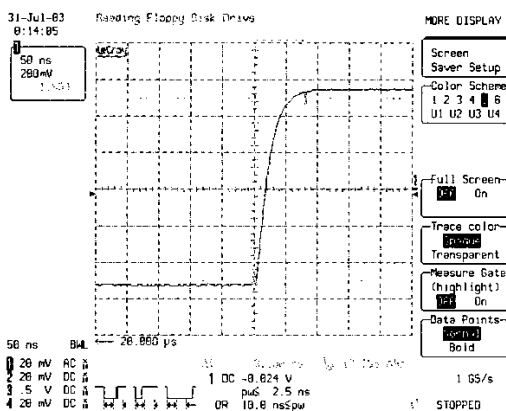


Fig. 4 Measured full-scale DAC output waveform.

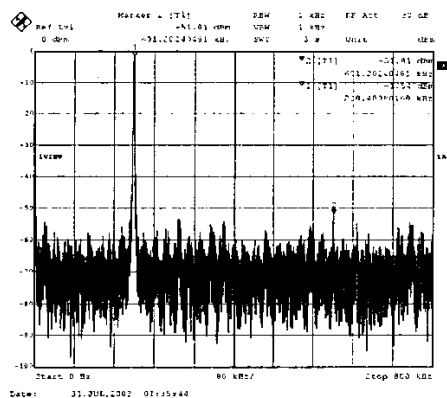


Fig. 5 The output spectrum for a 200KHz signal.

### 3. EXPERIMENTAL RESULTS

In the realistic circuit implementation, the circuit is verified with a supply voltage 2 V generated by a bandgap circuit and regulator not shown here. Measurements set-up is performed with differential to single-ended conversion of the amplifier component.

To predict the performance of the equally weighted current steering DAC, a MATLAB simulation was performed. The 256 normally distributed unit current sources were generated, with a mean of 1LSB and a standard deviation of 0.02 LSB. Fig. 3 is shown the static linearity profile.

The measured settling time of full-scale step is 80ns as shown Fig. 4. The single-tone output spectrum has been measured for several values of the signal frequency. Fig. 5 shown the DAC output frequency 200KHz spectrum with update rate 10MS/s. At 10MHz clock the SFDR is greater than 50dBc. The power consumption in this clock rate is 2mW. The output spectrum shows no significant inter-modulation spurs.

The active area of the DAC are measured 0.5 mm × 0.5 mm. Fig. 7 shows a die photo of the fabricated chip that does not include the bandgap and regulator integrated in one chip. It is fabricated in a 0.25-um CMOS mix-mode technology. A summary of the basic chip characteristics is given in Table I. This result corresponds to an intrinsic accuracy of 8 bits without any calibration, trimming, or dynamic averaging.

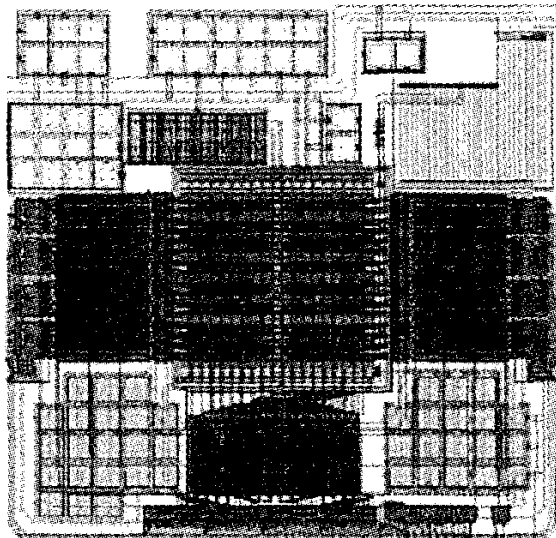
### 4. CONCLUSION

An 8-bit full equally weighted current steering DAC was implemented in a deep sub-micron mix-mode process without using any calibration options. By using the full equally weighted structure design in 8-bit resolution, the die area and current consumption can be significantly reduced, as compared. Some major dynamic linearity limitations have been analyzed and solved. The DAC has a 1 V full swing output voltage and consumes 2 mW for 200-kHz analog signal at 10Msample/s clock. Measurements confirm that 8-bit linearity is easily reached with this kind of configuration. The glitches in the output are minimized, by using properly overlapped and full equally weighted architecture, eliminating the output deglitch circuit, such as S/H.

This DAC is used in embedded applications with large amount of digital and RF circuitry in a transmitter for Bluetooth, it is shown without loss of performance.

**Table I** Summary of experimental results.

Technology	0.25 $\mu$ m CMOS
Resolution	8 bits
INL	< 0.23 LSB
DNL	< 0.3 LSB
Update Rate	10 MS/s
Full-Scale Output Range	1 V <sub>ppd</sub>
SFDR @ 200kHz	50dBc
Rise/Fall Time	80ns
Power Consumption	2 mW
Supply Voltage	2 V
Die Area	0.25 mm <sup>2</sup>

**Fig.6** Chip layout.

## 5. REFERENCES

- [1] <http://www.cc.nctu.edu.tw/~jtwu/>
- [2] B. Razavi, *Principles of Data Conversion System Design*. New York: IEEE Press, 1995.
- [3] Mika P. Tiilikainen, "A 14-bit 1.8-V 20-mW 1-mm<sup>2</sup> CMOS DAC," *IEEE J. Solid-State Circuits*, vol. 36, pp.1144-1147, July 2001.
- [4] C.-H. Lin and K. Bult, "A 10-b 500-Msample/s CMOS DAC in 0.6mm<sup>2</sup>," *IEEE J. Solid-State Circuits*, vol. 33, pp.1948-1958, Dec. 1998.
- [5] T. Miki, Y. Nakamura, S. Asai, Y. Akasaka, and Y. Horiba, "An 80-MHz 8-bit CMOS D/A converter," *IEEE J. Solid-State Circuits*, vol. 21, pp.983-988, Dec. 1986.
- [6] L. Sumanen, M. Waltari, K. Halonen, "A 10-bit High-Speed Low-Power CMOS D/A Converter in 0.2mm<sup>2</sup>," in *proc International Conference on Electronics, Circuits and Systems*, vol. 1, pp. 15-18, Sep. 1998.
- [7] Yasuyuki Nakamura et al., "A 10-b 70-MS/s CMOS D/A Converter," *IEEE J. Solid-State Circuits*, vol. 26, pp.637-642, April 1991.
- [8] Jose Bastos and Augusto M. Marques et al., "A 12-bit Intrinsic Accuracy High-Speed CMOS DAC," *IEEE J. Solid-State Circuits*, vol. 33, pp.1959-1969, Dec. 1998.
- [9] J. Vandenbussche and G. Van den Bosch et al., "A 14-bit 100-Msamples update rate Q<sup>2</sup> random-walk CMOS D/A converter," *IEEE J. Solid-State Circuits*, vol. 26, pp.1708-1718, Dec. 1999.
- [10] A. Van den Bosch et al., "A 10-bit 1-Gsample/s Nyquist Current-Steering CMOS D/A Converter," *IEEE J. Solid-State Circuits*, vol. 36, pp.315-324, Dec. 2001.
- [11] A. Van den Bosch, M. Steyaert, and W. Sansen, "SFDR-bandwidth limitations for high-speed highresolution current-steering CMOS D/A converters," in *Proc.IEEE Int. Conf. Electronics, Circuits and Systems (ICECS)*, pp.1193-1196, Sept. 1999.